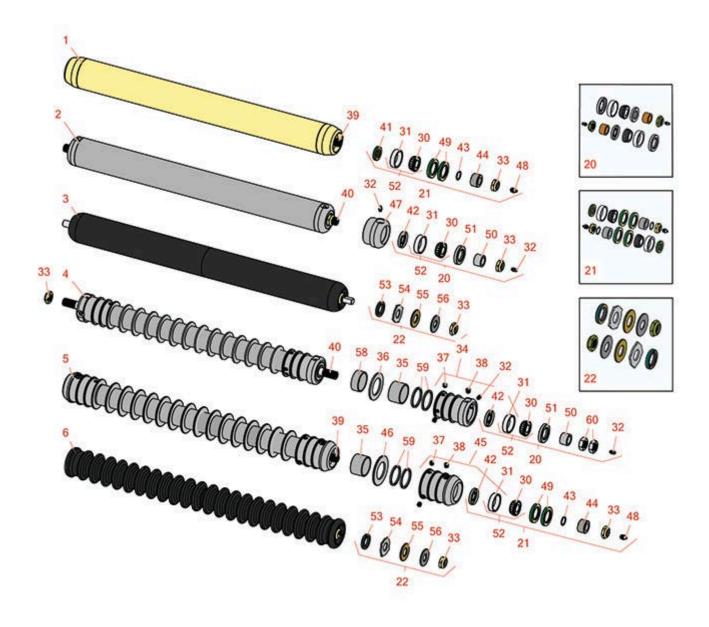




MK II Cutting Unit Rollers







MK II Cutting Unit Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R I	Rollers						
1	RAET10443	AET10443	Roller - Smooth Tubular Steel	0			
	Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:						
2	R500505		Roller - Smooth Tubular Steel	0			
	Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:						
3	R1203610		Roller - Smooth UHMW Polyethylene	0			
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:						
4	R500500R		Roller - Grooved Repairable Steel	0			
	Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
5	R500507		Roller - Grooved Repairable Steel	0			
	Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
6	R1203700		Roller - Grooved UHMW Polyethylene	0			
	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:						
Overl	haul Kits						
20	R100135		Overhaul Kit - Roller	0			
	Detail Description: Includes 2 ea.:R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R150674 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R3296-15 Locknuts:						
21	RAET10632	AET10632	Overhaul Kit - Roller	0			



Item R&R

Replaces John Deere 3325 Hydraulic Gang Mower Parts



Order

Qty

MK II Cutting Unit Rollers

OEM

	Part No.	Part No.	Description	Req	Quantity		
110	Detail Description:	Includes 4 ea: RET15755 S	Teal; 2 ea: R237-54 O-Ring, R253-122 Seal, R2 71219 Grease Zerk, RET15726 Sleeve, RET157	54-78	quantity		
22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1			
	Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:						
Othe	r Parts Available						
30	R254-78	JD8188	Tapered Bearing Cone	2			
31	R254-79	JD8226	Cup - Bearing	2			
	Detail Description:	Detail Description: Use R254-79M installation mandrel to properly install race.:					
32	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2			
33	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2			
34	R150670		Roller End - 2-3/4 Threaded	2			
35	R150671		Spacer - 2 3/4 / 3 Rollers 13/16 L	0			
35	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	0			
36	R150672		Washer - 2-3/4 Roller	14			
37	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4			
38	R170714	E14814	Fitting - Pressure Relief	2			
39	RET15758	ET15758	Shaft - Roller	1			
	Detail Description: 12mm hole in shaft end:						
40	R500502		Shaft - Grooved Roller	1			
	Detail Description:	12mm hole in shaft end:					





MK II Cutting Unit Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
41	RET15756	ET15756, MT1739, MT739	Seal	2		
42	R253-122	253-122	Seal	2		
43	R237-54	U46731, U6731	O-Ring - Small	2		
44	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2		
45	R500511		Roller End - Threaded 3	2		
46	R150673		Washer - 3 Repairable Roller	15		
47	R5-4035		Roller End - 2-7/8 OD	2		
48	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	2		
49	RET15755	ET15755	Seal - Oil	4		
50	R150674		Sleeve - Wear 3/4 Plated	2		
51	R253-117		Seal - Outer Triple Lip	2		
52	R500534		Bearing - with Cup	2		
	Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:					
53	R1503470		Seal - Inner Wiper	2		
54	R1503230		Washer - Thrust Outer Keyed	2		
55	R1503471		Washer - Thrust SAE660 Bronze	2		
56	R150333		Washer - Flat Keyed Outer SS	2		
58	R150678		Spacer - Grooved Roller 3/4	1		





MK II Cutting Unit Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
59	R150676A		Spacer - 1/8	2		
60	R3220-7	3220-7	Nut - 3/4-16 Jam Zinc	2		
61	RMT1982	MT1982	Pin - 30 Scrapers	1		
62	RET17629	ET17629	Spring - Torsion LH	1		
63	RET17630	ET17630	Spring - Torsion RH	1		
64	R34M7010	34M7010	Pin - Spring	1		
65	R14M7303	14M7303	Nut - 6mm x 1.0 Flanged	16		
66	R03M7251	03M7251	Bolt - Gr. Roller Scraper	16		
67	RMT5159	MT5159	Scraper - Fits J.D. LH End	1		
68	RMT2342	MT2342	Section - Grooved Scraper 3 Tooth	3		
69	RMT2340	MT2340	Scraper - Fits J.D. Center	1		
70	RMT2341	MT2341	Section - Grooved Scraper 4 Tooth	2		
71	RMT5158	MT5158	Scraper - Fits J.D. RH End	1		
72	RBM18554	BM18554	Scraper Kit - 30in SET/3	1		
	Detail Description: Includes 18 ea: R03M7251 Bolt, R14M7303 Nut; 3 ea: R34M7010 Pin, R500562 Bar, R500564 Scraper, RET17629 LH Spring, RET17630 RH Spring, RMT1982 Pin:					