## Replaces John Deere 3325 Hydraulic Gang Mower Parts



ESP Cutting Unit Reel & Bedknife



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Pro	ducts ESP Cut	<b>5 Mower Parts</b> tting Unit Bedknife						
	R&R Part No.	OEM Part No.	Description	Qty <b>Orc</b> Req <b>Quant</b>				
R&R	Reels, Lifetime Guaraı	nteed	· · · ·					
1	RAET10856	AET10856, AMT2887	Reel - 6 Blade	1				
	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:							
1	RAET10857	AET10857	Reel - 8 Blade	1				
	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:							
	performance. Advance our lifetime guarantee	ed computer balancing ensu against defects in material	res extended reel and bearing life s and craftsmanship under norm	e. Backed by				
1	performance. Advance our lifetime guarantee	ed computer balancing ensu against defects in material	res extended reel and bearing life s and craftsmanship under norm	e. Backed by				
1	performance. Advance our lifetime guarantee Reels deliver unmatch RAET10858 Detail Description: R& steel, heat-treated to p precision cylindrical gi performance. Advance our lifetime guarantee	ed computer balancing ensu e against defects in material ed durability and cutting pr AET10858 R Reel blades are expertly cr perfectly complement both F rinding on bearing surfaces, ed computer balancing ensu	res extended reel and bearing life s and craftsmanship under norm ecision you can trust.: Reel - 10 Blade afted from premium high carbor &R and OEM bedknives. Each ree followed by relief grinding for op res extended reel and bearing life s and craftsmanship under norm	e. Backed by al use, R&R 1 n-boron alloy el undergoes otimal e. Backed by				
	performance. Advance our lifetime guarantee Reels deliver unmatch RAET10858 Detail Description: R& steel, heat-treated to p precision cylindrical gi performance. Advance our lifetime guarantee	ed computer balancing ensu e against defects in material ed durability and cutting pr AET10858 R Reel blades are expertly cr perfectly complement both F rinding on bearing surfaces, ed computer balancing ensu e against defects in material ed durability and cutting pr	res extended reel and bearing life s and craftsmanship under norm ecision you can trust.: Reel - 10 Blade afted from premium high carbor &R and OEM bedknives. Each ree followed by relief grinding for op res extended reel and bearing life s and craftsmanship under norm	e. Backed by al use, R&R 1 n-boron alloy el undergoes otimal e. Backed by				
	performance. Advance our lifetime guarantee Reels deliver unmatch RAET10858 Detail Description: R& steel, heat-treated to p precision cylindrical gu performance. Advance our lifetime guarantee Reels deliver unmatch	ed computer balancing ensu e against defects in material ed durability and cutting pr AET10858 R Reel blades are expertly cr perfectly complement both F rinding on bearing surfaces, ed computer balancing ensu e against defects in material ed durability and cutting pr	res extended reel and bearing life s and craftsmanship under norm ecision you can trust.: Reel - 10 Blade afted from premium high carbor &R and OEM bedknives. Each ree followed by relief grinding for op res extended reel and bearing life s and craftsmanship under norm	e. Backed by al use, R&R 1 n-boron alloy el undergoes otimal e. Backed by				
R&R	performance. Advance our lifetime guarantee Reels deliver unmatch RAET10858 Detail Description: R& steel, heat-treated to p precision cylindrical gr performance. Advance our lifetime guarantee Reels deliver unmatch Bedknives, Lifetime Ga RET16755 Detail Description: R& then hardened to RC4 Bedknives are surface being packaged with o grind for added life. Al	ed computer balancing ensu- e against defects in material. ed durability and cutting pr AET10858 R Reel blades are expertly cr perfectly complement both F rinding on bearing surfaces, ed computer balancing ensu- e against defects in material. ed durability and cutting pr <b>uaranteed</b> ET16755 R Bedknives are manufactur 6-49 to match the temper of ground on the top and from bil for rust prevention. All R8	res extended reel and bearing life s and craftsmanship under norm ecision you can trust.: Reel - 10 Blade afted from premium high carbor &R and OEM bedknives. Each ree followed by relief grinding for op res extended reel and bearing life s and craftsmanship under norm ecision you can trust.: Bedknife - Low Cut 3/8 red from high carbon-boron alloy f our reel blades and original equal t edge and straightened three tin R Bedknives now have an increas teed against defects in material of	e. Backed by al use, R&R 1 n-boron alloy el undergoes otimal e. Backed by al use, R&R 1 steel and ripment reels. nes before sed front edge				

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OEM

Part No.



Order

Quantity

Qty

Req

ltem **R&R** No **Part No.** 

> Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Description

## **Overhaul Kits**

3 **R100171** 

Overhaul Kit - Cutting Unit 0

Detail Description: Includes 2 ea.: RJD8225 Bearing Cups, RJD8187 Bearing Cones & RA31869 Locknuts; 1 ea.: RM18237 Snap Ring, RAP19509 Seal, RU10776 O-Ring, RET10873 Gasket, RH88900 O-Ring & RAN121759 Seal:

## **Other Parts Available**

10 <b>R302-14</b>	JD5801	Fitting - Relief	1
11 <b>RA31869</b>	A31869	Locknut - Reel	2
12 <b>RAET10829</b>	AET10829	Backing Bar - Bed Knife	1
13 <b>R14M7400</b>	14M7400	Locknut - 10mm	12
14 <b>R19M5055</b>	19M5055, 19M8551	Screw - Bedknife M10-1.5 x 25	12
15 <b>R19M7783</b>	19M7783	Screw - Bed Bar Mount	6
16 <b>RAET10880</b>	AET10880, AMT2965	Adjuster - Reel	2
17 <b>RAET11211</b>	AET11211	Gear - Reel Includes Brg	1
18 <b>RAN121759</b>	AN121759	Seal	1
19 <b>RAP19509</b>	AP19509	Seal	1
20 <b>RET10873</b>	ET10873	Gasket - Hyd Motor	1
21 <b>R26H76</b>	26H76	Key - Woodruff Reel	2
25 <b>RET16896</b>	ET16896	Bolt - Shoulder	2

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
26	RET16897	ET16897	Eyebolt	2	
28	RET17361	ET17361	Nut - Flanged Eyebolt	2	
29	RH88900	H88900	O-Ring - Gear Case Cover	1	
30	RJD8187	JD8187	Tapered Bearing Cone	2	
31	RJD8225	JD8225	Tapered Bearing Cup	2	
32	RM18237	M18237	Ring - Snap	1	
33	RU10776	U10776	O-Ring	1	
40	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
41	RAET10854	AET10854	Adjuster - Roller Oblong Hole	2	
42	RAET10855	AET10855	Adjuster - Roller Round Hole	2	
43	RAET10877	AET10877	Support - Roller	4	
44	R14M7240	14M7240	Nut - 24mm x 3.0 Fin Hex Jam	8	
45	RR30587	30587, R30587	Pin - Dowell 1/4 Dia. x .75	4	
46	RMT49	MT49	Screw - Set 10mm x 1.5 x 35mm Sh	2	
47	RM82222	M82222	Locknut	2	
68	RET17647	ET17647	Blade - Vertical Mower	0	
68	RET17647C		Verti-Cut Blade - Carbide Tipped	0	
69	RM801821	M801821	Belt - Engine Fan	1	
70	RAT120444	AT120444	Filter - Hyd Oil w/Gasket	1	

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