



Cutting Unit - Serial up to 020000 Rear Rollers







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|       | R&R<br>Part No.   | OEM<br>Part No.      | Description                                 | Qty<br>Req | Order<br>Quantity |  |  |  |
|-------|---|----------------------|---|------------|-------------------|--|--|--|
| R&R I | Rear Rollers  |                      |   |            |                   |  |  |  |
| 1     | RAET11263   | AET11263,<br>AMT2967 | Roller - Smooth Tubular Steel               | 1          |                   |  |  |  |
|       | Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:  |                      |   |            |                   |  |  |  |
| 3     | R1203825  |                      | Roller - Fusion Smooth UHMW<br>Polyethylene | 1          |                   |  |  |  |
|       | Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.: |                      |   |            |                   |  |  |  |
| 4     | RAET10111   | AET10111,<br>AMT2876 | Roller - Smooth Tubular Steel               | 1          |                   |  |  |  |
|       | Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:  |                      |   |            |                   |  |  |  |
| 5     | RAMT1442  | AMT1442,<br>AMT2878  | Roller - Smooth Solid Steel                 | 1          |                   |  |  |  |
|       | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:  |                      |   |            |                   |  |  |  |
| Overl | haul Kits   |                      |   |            |                   |  |  |  |
| 20    | RAET10632   | AET10632             | Overhaul Kit - Roller                       | 1          |                   |  |  |  |
|       | Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78<br>Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756<br>Seal:   |                      |   |            |                   |  |  |  |
| 22    | R114-5430   |                      | Overhaul Kit - Roller                       | 1          |                   |  |  |  |
|       | Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:  |                      |   |            |                   |  |  |  |
| Othe  | r Parts Available   |                      |   |            |                   |  |  |  |
| 31    | R237-54   | U46731,<br>U6731     | O-Ring - Small                              | 2          |                   |  |  |  |

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|--|---|--|---|--|
| R254-78  | JD8188  | Tapered Bearing Cone   | 2   |  |
| R254-79  | JD8226  | Cup - Bearing  | 2   |  |
| Detail Description: Us   |   |  |   |  |
| R3296-15   | N101345   | Locknut - 3/4-16 Nylon Jam   | 2   |  |
| R471219  | 471219,<br>471231,<br>JD7759,<br>JD7798   | Zerk - Grease  | 2   |  |
| RET15726   | ET15726,<br>RET15726  | Sleeve - Wear Hardened   | 2   |  |
| RET15755   | ET15755   | Seal - Oil   | 4   |  |
| RET15756   | ET15756,<br>MT1739,<br>MT739  | Seal   | 2   |  |
| R253-122   | 253-122   | Seal   | 2   |  |
| RAA35741   | AA35741,<br>AET10129,<br>TCA22836   | Bearing  | 2   |  |
| Detail Description: 1/   |   |  |   |  |
| RET17515   | ET17515   | Shaft - Roller   | 1   |  |
| R302-5   | JD7797,<br>JD7842,<br>JD7844  | Fitting - Grease   | 2   |  |
| RBM17684   | BM17684   | Scraper Kit - Solid Roller SET/5   | 1   |  |
| Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RMT2595 Scraper Blade: |   |  |   |  |
| R34M7010   | 34M7010   | Pin - Spring   | 5   |  |
|  | Part No.  R254-78  R254-79  Detail Description: Use R3296-15  R471219  RET15726  RET15756  R253-122  RAA35741  Detail Description: 1/2  RET17515  R302-5  RBM17684  Detail Description: In R500571 Scraper Balases Scraper Blade: | Part No.         Part No.           R254-78         JD8188           R254-79         JD8226           Detail Description: Use R254-79M installation in R3296-15         N101345           R471219         471219, 471231, JD7759, JD7798           RET15726         ET15726, RET15726           RET15755         ET15755           RET15756         MT1739, MT739           R253-122         253-122           RAA35741         AA35741, AET10129, TCA22836           Detail Description: 1/4" Side Hole:           RET17515         ET17515           R302-5         JD7797, JD7842, JD7844           RBM17684         BM17684           Detail Description: Includes 20 ea: R03M7221 B R500571 Scraper Bar, RET17629 LH Spring, RET Scraper Blade: | Part No.         Description           R254-78         JD8188         Tapered Bearing Cone           R254-79         JD8226         Cup - Bearing           Detail Description: Use R254-79M installation mandrel to properly install race.:           R3296-15         N101345         Locknut - 3/4-16 Nylon Jam           R471219         471219, 471231, JD7759, JD7759, JD7759, JD7759         Zerk - Grease           RET15726         ET15726, RET15726         Sleeve - Wear Hardened           RET15755         ET15755         Seal - Oil           RET15756         MT1739, MT739, MT739         Seal           R253-122         253-122         Seal           RAA35741         AA35741, AET10129, TCA22836         Bearing           Detail Description: 1/4" Side Hole:         TCA22836           R302-5         ET17515         Shaft - Roller           R302-5         JD7797, JD7844, JD7844         Fitting - Grease           RBM17684         BM17684         Scraper Kit - Solid Roller SET/5           Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17530 LH Spring, RET177530 RFSpring, RET17757 Pin, RMT259 Scraper Blade: | Part No.         Part No.         Description         Req           R254-78         JD8188         Tapered Bearing Cone         2           R254-79         JD8226         Cup - Bearing         2           Detail Description: Use R254-79M installation mandrel to properly install race.:         R3296-15         N101345         Locknut - 3/4-16 Nylon Jam         2           R471219         471219, 471231, JD7759, JD7759, JD7759, JD7798         Zerk - Grease         2           RET15726         ET15726, RET15726         Sleeve - Wear Hardened         2           RET15755         ET15755         Seal - Oil         4           RET15756         MT1739, MT739         Seal         2           RA35741         AA35741, AET10129, TCA22836         Bearing         2           Detail Description: 1/4" Side Hole:         RET17515         ET17515         Shaft - Roller         1           R302-5         JD7797, JD7842, JD7844, JD7844         Fitting - Grease         2           RBM17684         BM17684         Scraper Kit - Solid Roller SET/5         1           Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RM172595 |

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|----|--------------------------------|--|--------------------------------|------------|-------------------|
| 48 | R500534                        |  | Bearing - with Cup             | 2          |                   |
|    | Detail Description: Kit includ | des: 1 ea R254-78- Bearin <sub>ễ</sub> | g Cone & R254-79 Bearing Cone: |            |                   |
| 50 | RET17629                       | ET17629                                | Spring - Torsion LH            | 5          |                   |
| 51 | RET17757                       | ET11757,<br>ET17757                    | Pin - Scraper                  | 5          |                   |
| 52 | R14M7303                       | 14M7303                                | Nut - 6mm x 1.0 Flanged        | 20         |                   |
| 53 | R03M7221                       | 03M7221                                | Bolt - Carriage M6 x 16        | 20         |                   |
| 54 | RET17630                       | ET17630                                | Spring - Torsion RH            | 5          |                   |
| 55 | R500571                        | MT2369                                 | Bar - Scraper                  | 5          |                   |
| 62 | RMT2595                        | MT2595,<br>MT2895                      | Scraper Blade - Solid Roller   | 5          |                   |
| 63 | R1203821                       |  | Shaft - Fusion Roller          | 1          |                   |
| 64 | R3010210                       |  | Seal - Roller                  | 2          |                   |
| 65 | R112-5290                      |  | Bearing - Stainless            | 2          |                   |
| 66 | R112-7494                      |  | Seal                           | 4          |                   |
| 67 | R114-3745                      |  | Locknut - Bearing - Stainless  | 2          |                   |