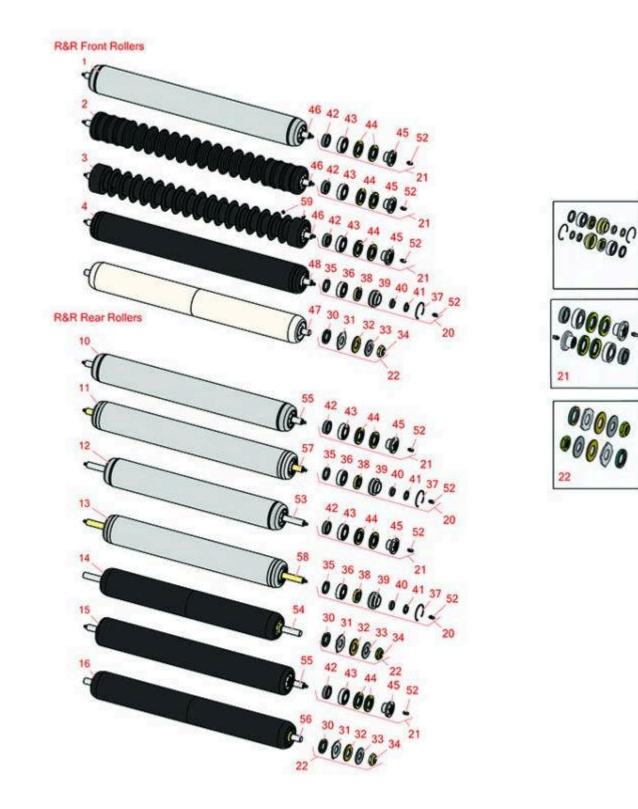


Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682 Rollers





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	n R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity				
	Front Rollers		Description		Quantity				
1	R114-5412	114-5412	Roller - Smooth Tubular Steel	1					
	Detail Description: C stainless ball bearin	0	n shaft, this heavy-duty roller uses greasable	2					
2	R1503915	110-9608, 114-5421	Roller - Fusion Grooved UHMW Polyethylene Shoulder	1					
	Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design in the center along with shallow grroves on each end to reduce marking in wet conditions and turns on precision stainless ball bearings and double seals for added life.:								
3	R1503911	110-4050, 114-5400, 114-5421	Roller - Fusion Grooved UHMW Polyethylene	1					
		1115121		Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life. (2006 & Up):					
	heavy-duty internal of debris. This roller	usion Rollers combine the bearing system. Machinea has a patented deep groo	from solid UHMW plastic that prevents bui ove design and turns on precision stainless b	ld-up					
4	heavy-duty internal of debris. This roller	usion Rollers combine the bearing system. Machinea has a patented deep groo	from solid UHMW plastic that prevents bui ove design and turns on precision stainless b	ld-up					
4	heavy-duty internal of debris. This roller bearings and double R110-9605	usion Rollers combine the bearing system. Machined has a patented deep groc e seals for added life. (200 110-9605 Constructed with a through	from solid UHMW plastic that prevents bui ove design and turns on precision stainless b 6 & Up):	ld-up ball 1					
	heavy-duty internal of debris. This roller bearings and double R110-9605 Detail Description: C	usion Rollers combine the bearing system. Machined has a patented deep groc e seals for added life. (200 110-9605 Constructed with a through	I from solid UHMW plastic that prevents bui ove design and turns on precision stainless b 6 & Up): Roller - Smooth Tubular Steel	ld-up ball 1					
	heavy-duty internal of debris. This roller bearings and double R110-9605 Detail Description: C bearings. (2006 - 20	usion Rollers combine the bearing system. Machined has a patented deep groc e seals for added life. (200 110-9605 Constructed with a through	I from solid UHMW plastic that prevents bui ove design and turns on precision stainless b 6 & Up): Roller - Smooth Tubular Steel	ld-up ball 1					
R&R	heavy-duty internal of debris. This roller bearings and double R110-9605 Detail Description: C bearings. (2006 - 20 Rear Rollers R114-5415	Tusion Rollers combine the bearing system. Machinea has a patented deep groc e seals for added life. (200 110-9605 Constructed with a through 07): 114-5415	d from solid UHMW plastic that prevents bui ove design and turns on precision stainless b 16 & Up): Roller - Smooth Tubular Steel In shaft, this heavy-duty roller uses greasable	Id-up pall 1 e ball 1					
R&R	heavy-duty internal of debris. This roller bearings and double R110-9605 Detail Description: C bearings. (2006 - 20 Rear Rollers R114-5415 Detail Description: C	Tusion Rollers combine the bearing system. Machinea has a patented deep groc e seals for added life. (200 110-9605 Constructed with a through 07): 114-5415	from solid UHMW plastic that prevents buil ove design and turns on precision stainless b 6 & Up): Roller - Smooth Tubular Steel a shaft, this heavy-duty roller uses greasable Roller - Smooth Tubular Steel	Id-up pall 1 e ball 1					
R&R 10	heavy-duty internal of debris. This roller bearings and double R110-9605 Detail Description: C bearings. (2006 - 20) Rear Rollers R114-5415 Detail Description: C stainless ball bearing R107-4024	Tusion Rollers combine the bearing system. Machined has a patented deep groo e seals for added life. (200 110-9605 Tonstructed with a through 07): 114-5415 Tonstructed with a through gs. (2008 & Up): 107-4024	A from solid UHMW plastic that prevents buil ove design and turns on precision stainless b 16 & Up): Roller - Smooth Tubular Steel In shaft, this heavy-duty roller uses greasable Roller - Smooth Tubular Steel In shaft, this heavy duty roller uses greasable Smooth Tubular Steel Roller -	Id-up pall 1 e ball 1					





No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity			
	Detail Description: stainless ball beari		shaft, this heavy-duty roller uses greasable	е				
13	R110-4065	110-4065	Roller - Smooth Tubular Steel	1				
	Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable ball bearings. (2006 - 2007):							
14	R1503940	1503940	Roller - Smooth UHMW Polyethylene	1				
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris. (2006 & Up):							
15	R1503916		Roller - Fusion Smooth UHMW Polyethylene	1				
	heavy duty interna	Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has stainless precision ball bearings and double seals for added life. (2006 & Up):						
16	R1503946		Roller - Smooth UHMW Polyethylene	1				
10			5 5					
10			V, this low maintenance roller uses a 1" sol HMW material prevents build-up of debris.					
	stainless steel shaf		V, this low maintenance roller uses a 1" sol					
	stainless steel shaf & Up):		V, this low maintenance roller uses a 1" sol					
Overl	stainless steel shaft & Up): haul Kits R106-9606 Detail Description:	t and requires no grease. UF 106-9606	V, this low maintenance roller uses a 1" sol HMW material prevents build-up of debris. Overhaul Kit - Roller ings, R253-70 Seals, R32120-62 Retaining F	0				
Overl	stainless steel shaft & Up): haul Kits R106-9606 Detail Description:	t and requires no grease. UF 106-9606 Include 2 ea: R343667 Bear	V, this low maintenance roller uses a 1" sol HMW material prevents build-up of debris. Overhaul Kit - Roller ings, R253-70 Seals, R32120-62 Retaining F	0				
Over 20	stainless steel shaft & Up): haul Kits R106-9606 Detail Description: R93-1251 Seals, R9 R114-5430 Detail Description:	t and requires no grease. UF 106-9606 Include 2 ea: R343667 Bear 3-1252 Seals, R93-2931 Was 114-5430	V, this low maintenance roller uses a 1" sol HMW material prevents build-up of debris. Overhaul Kit - Roller ings, R253-70 Seals, R32120-62 Retaining F shers, R93-3007 Seals:	(2006 0 Rings, 0				



R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:						

Other Parts Available

30 R1503470		Seal - Inner Wiper	2
31 R1503230		Washer - Thrust Outer Keyed	2
32 R1503471		Washer - Thrust SAE660 Bronze	2
33 R150333		Washer - Flat Keyed Outer SS	2
34 R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2
35 R93-3007	93-3007	Seal	4
36 R343667	109966, 251-6, 38-7820	Bearing - Ball	4
37 R32120-62	32120-62	Ring - Retaining	2
38 R93-1251	93-1251	Seal	2
39 R93-1252	93-1252	Seal - Outer	2
40 R253-70	253-70	Seal	2
41 R93-2931	93-2931	Washer - Roller Seal	2
42 R114-3717	114-3717	Seal	2
43 R112-5290	112-5290, 251346, 251-346, 72-5430	Bearing - Stainless	2
44 R112-7494	112-7494	Seal	4

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
45	R114-3745	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	2	
46	R114-5403	114-5403	Shaft - Front Roller	1	
47	R1503923		Shaft - Front Rollers	1	
48	R110-4053	110-4053	Shaft - Front Roller	1	
52	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
53	R114-5410	114-5410	Shaft - Short - Rear Roller	1	
54	R1503938		Shaft - Short Rear Rollers	1	
55	R114-5407	114-5407	Shaft - Long Rear Roller	1	
56	R1503949		Shaft - Long Rear Rollers	1	
57	R107-3296	107-3296, 99-5717	Shaft - Rear Long Roller	1	
58	R110-4060	110-4060	Shaft	1	
59	R300106	104-1835, 300106	Screw - Set 5/16-18 x 1/4	4	