

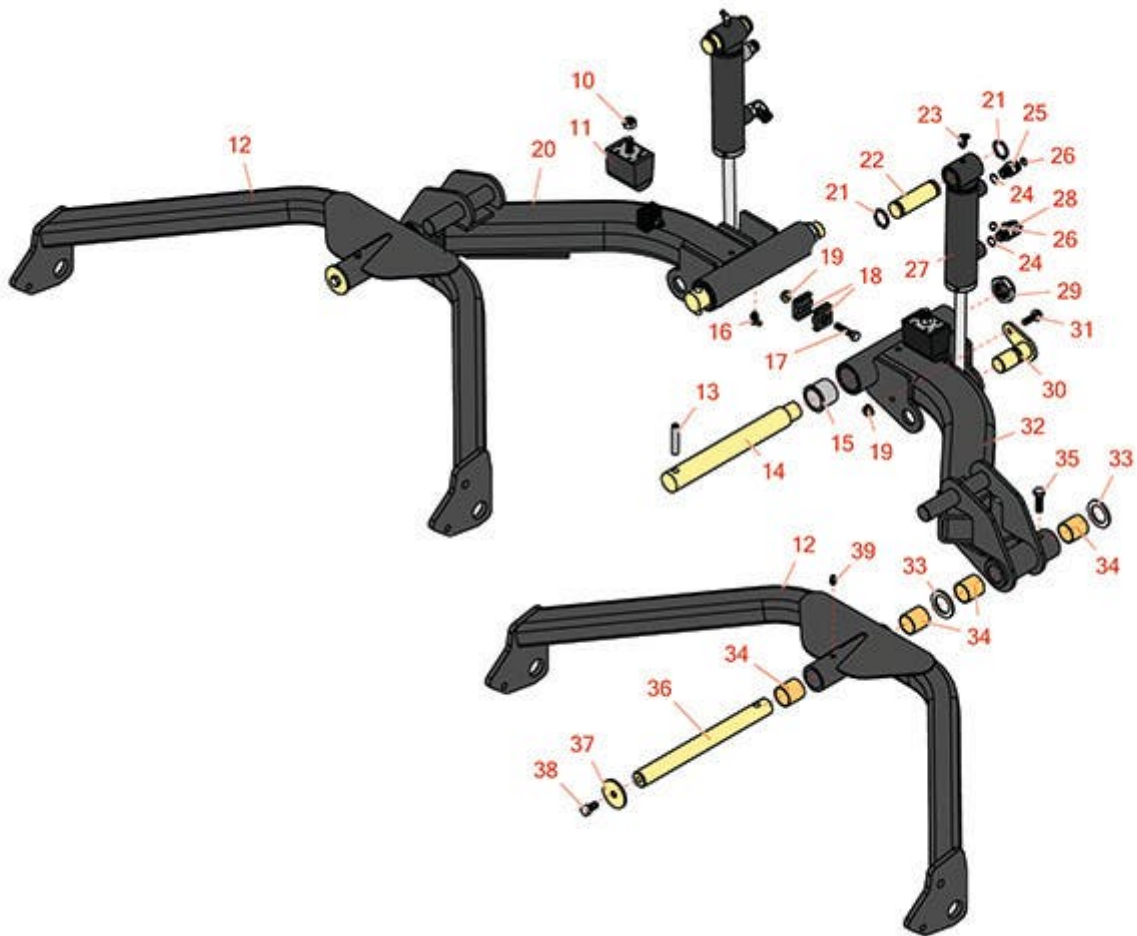


# Replaces Toro Groundsmaster 4700-D

## Parts

*Traction Unit - Model 30868*

*Rear Lift Arm*



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# Replaces Toro Groundsmaster 4700-D Parts

*Traction Unit - Model 30868  
Rear Lift Arm*



| Item No | R&R Part No.      | OEM Part No.                            | Description                      | Qty Req | Order Quantity |
|---------|-------------------|-----------------------------------------|----------------------------------|---------|----------------|
| 10      | <b>R33025-00</b>  | 32025-00,<br>33025-00                   | Locknut - 10mm x 1.5 Jam         | 2       |                |
| 11      | <b>R87-3470</b>   | 87-3470                                 | Bumper - Rubber                  | 2       |                |
| 12      | <b>R115-3453</b>  | 104-5656,<br>115-3453                   | Carrier Frame Assy               | 2       |                |
| 13      | <b>R32121-110</b> | 32121-110                               | Roll Pin - Slotted               | 2       |                |
| 14      | <b>R95-7158</b>   | 95-7158                                 | Pin - Pivot                      | 2       |                |
| 15      | <b>R104-0015</b>  | 104-0015,<br>104-8339                   | Bushing - Flanged                | 4       |                |
| 16      | <b>R302-60</b>    | 302-60                                  | Zerk - Grease 90 Deg.            | 2       |                |
| 17      | <b>R115-1794</b>  | 115-1794                                | Bolt - Hx HD Fl 5/16-18 x 1 1/2  | 2       |                |
| 18      | <b>R56-7973</b>   | 56-7973                                 | Clamp - Tube                     | 4       |                |
| 19      | <b>R104-8300</b>  | 104-8300,<br>104-8300 ,<br>119-4041     | Locknut - 5/16-18 Flanged Y/Zinc | 2       |                |
| 20      | <b>R105-9203</b>  | 105-9203                                | No. 3 Lift Arm Assy              | 1       |                |
| 21      | <b>R458039</b>    | 32151-36                                | Ring - Retaining                 | 4       |                |
| 22      | <b>R92-7548</b>   | 92-7548                                 | Pin - Cylinder                   | 2       |                |
| 23      | <b>R700414</b>    | 302-11,<br>302-19,<br>302-4,<br>32-8170 | Zerk - Grease 1/4-28 45 Deg      | 2       |                |
| 24      | <b>R237-42</b>    | 237-42,<br>31-4160                      | O-Ring                           | 4       |                |
| 25      | <b>R340-2</b>     | 340-2,<br>60-1920                       | Hydraulic Fitting - Striaight    | 2       |                |

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|-----------------------------------|------------------|---------------------------------------------------------------------------------------------------------------------------|--------------------------------|---------|----------------|
| 26                                | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78                                                                                            | O-Ring                         | 4       |                |
| 27                                | <b>R107-1978</b> | 104-5526,<br>107-1978                                                                                                     | Cylinder - Lift                | 2       |                |
| <i>Tech Note: 2002-2015 Only:</i> |                  |                                                                                                                           |                                |         |                |
| 28                                | <b>R340-77</b>   | 340-100,<br>340-77,<br>95-7889                                                                                            | Hydraulic Fitting              | 2       |                |
| 29                                | <b>R3296-49</b>  | 3296-49                                                                                                                   | Locknut - 1 in 14              | 2       |                |
| 30                                | <b>R104-5525</b> | 104-5525,<br>131-4201,<br>131-4201`                                                                                       | Cylinder Pin Assy              | 2       |                |
| 31                                | <b>R3234-29</b>  | 3234-17,<br>3234-29                                                                                                       | Bolt - 5/16-18x1 Serr Hex      | 2       |                |
| 32                                | <b>R105-9202</b> | 105-9202                                                                                                                  | No. 2 Lift Arm Assy            | 1       |                |
| 33                                | <b>R3-6781</b>   | 3-6781                                                                                                                    | Washer - Thrust - Castor Wheel | 4       |                |
| 34                                | <b>R108-4000</b> | 108-4000                                                                                                                  | Bushing                        | 8       |                |
| 35                                | <b>R400264</b>   | 01-150-0180,<br>01-178-0610,<br>20-48-AD,<br>20-48-AGD,<br>32-9160,<br>3224-3,<br>323-29,<br>323-7,<br>400264,<br>908035P | Bolt - Hex HD 3/8-16 x 1-1/4   | 2       |                |
| 36                                | <b>R105-9827</b> | 105-9827                                                                                                                  | Shaft                          | 2       |                |
| 37                                | <b>R63-7400</b>  | 63-7400                                                                                                                   | Washer - Rebound               | 2       |                |

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|---------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------|----------------|
| 38      | R400258      | 01-150-0800,<br>01-178-0600,<br>01-178-0606,<br>20-45-AD,<br>31-0200,<br>31-9910,<br>3224-1,<br>323-4                                          | Bolt - Hex HD 3/8-16 x 3/4 | 2       |                |
| 39      | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease           | 2       |                |

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