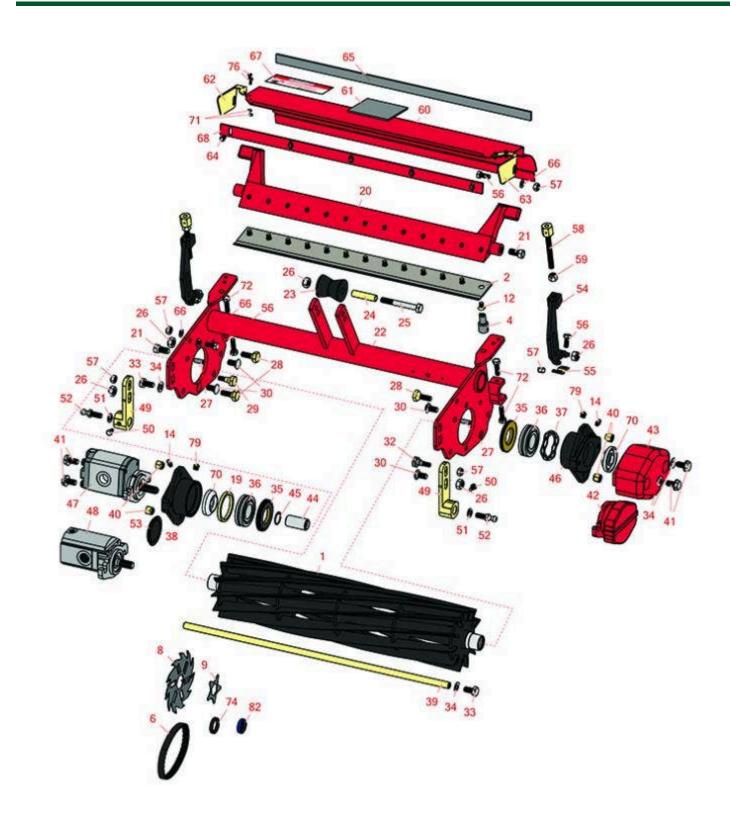


4-Bolt Cutting Unit - Models 04480 & 04481 Reel & Bedknife







4-Bolt Cutting Unit - Models 04480 & 04481 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantity
&R	Reels, Lifetime Gua	ranteed	·	· · ·	
1	R94-8037	94-4357, 94-8037	Reel - 11 Blade	1	
	steel, heat-treated t precision cylindrica performance. Adva our lifetime guaran	o perfectly complement both I grinding on bearing surfac nced computer balancing en	r crafted from premium high carbon h R&R and OEM bedknives. Each rea es, followed by relief grinding for op nsures extended reel and bearing lif ials and craftsmanship under norm precision you can trust.:	el undergoes otimal e. Backed by	
1	R94-4356	94-4356, 94-8039	Reel - 8 Blade	1	
	steel, heat-treated t precision cylindrica performance. Adva our lifetime guaran	to perfectly complement bot I grinding on bearing surfac nced computer balancing en	crafted from premium high carbon h R&R and OEM bedknives. Each rea es, followed by relief grinding for op nsures extended reel and bearing lif ials and craftsmanship under norm precision you can trust.:	el undergoes otimal e. Backed by	
&R I	Bedknives, Lifetime	e Guaranteed			
2	R93-4262	65-8250, 93-4262, 93-4263	Bedknife - Micro Cut .062 HOC	2187 1	
	then hardened to R Bedknives are surfc being packaged wit grind for added life	C46-49 to match the temper ace ground on the top and fr h oil for rust prevention. All	tured from high carbon-boron alloy r of our reel blades and original equ ront edge and straightened three tir R&R Bedknives now have an increa ranteed against defects in material he part.:	iipment reels. nes before sed front edge	
2	R108-4303	104-7720, 108-4303	Bedknife - Micro Cut Exte .062187 HOC	ended 3	
	then hardened to R Bedknives are surfc being packaged wit	C46-49 to match the temper ace ground on the top and fr h oil for rust prevention. All	tured from high carbon-boron alloy r of our reel blades and original equ ont edge and straightened three tir R&R Bedknives now have an increa ranteed against defects in material	iipment reels. nes before sed front edge	

4481

Products	4-Bolt Cutting Unit - Models 04480 & 04 Reel & Bedknife

ltem R&R	OEM	Description	Qty	Order
No Part No.	Part No.		Req	Quantity
2 R99-4299	99-4299	Bedknife - Tournament Extended	3	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 R93-4263	63-8560, 66-9320, 93-4263, 93-6039	Bedknife - Tournament Cut .125500 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R93-4264	57-4960, 63-8470, 93-4264	Bedknife - Low Cut .187 - 1.00 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R94-6392	62-2500, 94-6392	Bedknife - High Cut .312 - 1.00 HOC	1
2	R94-6392	•		1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R150466 2

63-8600, 64-6393, 94-6393

Bedknife - Super Thick .312 -1.00 HOC

1



No Part No.	Part No.	Description	Req	Quantity
then hardened to l Bedknives are surf being packaged wi grind for added lift	RC46-49 to match the tempel face ground on the top and fr ith oil for rust prevention. All	tured from high carbon-boron alloy sto r of our reel blades and original equipr ront edge and straightened three times R&R Bedknives now have an increased ranteed against defects in material and the part.:	nent reels. before front edge	
2 R108-4302	108-4301, 108-4302	Bedknife - Tournament Cut Extended .125500 HOC	0	
Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:				

		Bedknife - Razor Tool Steel - 21	
2 R115-1881	115-1881	Tournament Cut .125500 HOC	1

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

R115-1880 2

115-1880

Bedknife - Razor Tool Steel - 21 1 Micro Cut .062 - .187 HOC

Qty

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R150492**

150492

Bedknife - Razor Tool Steel - 21 1 Micro Cut Ext



Description

Qty

Req

Order

Quantity

OEM

Part No.

Item R&R

No Part No.

	and then hardened equipment premiur specially packaged grind for added life	to RC48-51 to match the ter n series reels. Bedknives are for rust prevention. All R&R I . All R&R Bedknives are guar r normal use for the life of tl	nufactured from premium alloy tool steel s mper of our Razor reel blades and original surface ground on the top and front edge Bedknives now have an increased front edg anteed against defects in material and he part. You can expect up to double the lif	and re
erv	ice Tools			
4	R51-0880	51-0880	Bedknife Screw Driver Tool	0
		Easily install and remove bed ctured with hardened alloy s	d knife screws with the help of a ratchet wit teel.:	h 3/8"
Belts	;			
6	R95-0728	95-0728	Belt - Fits Groomer	1
/ert	i-Cit Blades			
8	R150209C	106-6355	Verti-Cut Blade - Carbide Tipped 2mm	36
	steel, and laser-cut wear. TUN	to our exacting specification NGSTEN CARBIDE TIPS. Protec	ade is made with the highest quality hand- is for superior toughness and ct blades from abrasion for extended life a utting widths to meet local turf conditions.:	nd
8	R150109C	106-5422	Verti-Cut Blade - Carbide Tipped 1.2mm	36
	steel, and laser-cut wear. TUN	to our exacting specification NGSTEN CARBIDE TIPS. Protec	ade is made with the highest quality hand- is for superior toughness and ct blades from abrasion for extended life a utting widths to meet local turf conditions.:	nd
9	R95-5719	95-5719	Blade - Groomer	41
_	R95-5719 er Parts Available	95-5719	Blade - Groomer	41



4-Bolt Cutting Unit - Models 04480 & 04481 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
14	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	4	
19	R94-4544	94-4544	Spacer - Reel	1	
20	R93-2576-01	93-2576, 93-2576-01	Bed Bar - 13 Hole	1	
21	R315298	217-74, 31-1070	Bolt - Bed Bar	2	
22	R105-9768	105-9768, 93-2490	Frame Assy	1	
22	R95-1635-01	95-1635, 95-1635-01	Frame - Reel Use w/4 Bolt Adj	1	
23	R93-2463	93-2463	Roller - Lift	1	
24	R93-2464	93-2464	Spacer - Roller	1	
25	R33115-080	33115-080	Bolt - Hex HD M10 x 80	1	
26	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	4	
27	R32121-123	32121-123	Pin - Spring Roll 5/16 x 3/4	4	
28	R95-0745	95-0745	Bolt - Tapered	4	
29	R105-3834	105-3834, 95-1618	Bolt - Shoulder	1	
30	R33125-025	33125-025	Bolt - Carriage M10 x 25 w/Nut	4	



4-Bolt Cutting Unit - Models 04480 & 04481 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
32	R95-1617	105-3833, 95-1617	Bolt - Eccentric Front Roller Bkt	1	
33	R48-7770	106-0276, 33115-020, 48-7770	Bolt - Hex HD M10 x 20	2	
34	R453011	01-166-0100, 01-166-0270, 01-166-0270, 01-166-0500, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-AD, 24-12-AD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	6	
35	R94-8908	93-2483, 94-8908	Seal - Reel	2	
35	R105-3824	105-3824	Seal - Reel Double Lip	2	
36	R105-3827	105-3827	Bearing - Reel	2	
36	R93-2489	93-2489	Bearing - Reel	2	
37	R94-4543	94-4543	Spring - Flat Reel	2	
38	R94-4545	94-4545	Housing - Bearing	2	



4-Bolt Cutting Unit - Models 04480 & 04481 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
38	R105-3826	105-3826	Housing - Bearing LH	1	
39	R93-2477	93-2477, 98-2196	Rod - Grass Shield	1	
40	R93-2454	93-2454	Nut - 3/8-16 Tapered	4	
41	R93-2569	93-2569	Bolt - Hex Washer Nyloc M10	4	
42	R95-1642-01	93-2570, 95-1642, 95-1642-01	Counterweight	1	
43	R100-7113-01	100-7113-01	Counterweight	1	
44	R94-4507	94-4507	Coupling - Reel	1	
45	R32120-37	32120-37	Ring - Internal Retaining Reel	1	
46	R105-3825	105-3825	Housing - Bearing RH	1	
47	R105-9770	10-5090, 105-9770, 26-5690, 70-9800, 94-3506, 94-3507	Hydraulic Motor - Reel Quick Release	1	
	Tech Note: Fits Models 3000	0, 3050 & 3100:			
48	R120-2072	100-6426, 108-6487, 112-9200, 120-2072, 93-1375	Hydraulic Gear Motor	1	

 49
 R94-8170
 94-8170
 Bracket - Roller Front
 2

 50
 R48-7610
 33113-012, 48-7610
 Bolt - Hex HD Nyloc M6 x 12
 2



4-Bolt Cutting Unit - Models 04480 & 04481 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
51	R3254-6	01-166-0010, 01-166-0280, 01-166-0610, 3253-5, 3254-18, 3254-6, 3290-223, 48-9370	Washer - Lock 3/8	2	
52	R94-2958	94-2958	Stud - Alloy Ball Joint	2	
53	R150485	2410-30	Cap - Protective Bearing Housing	1	
54	R95-1638	95-1638	Bracket Only - HOC Adj	2	
54	R99-6858	99-6858	Bracket Assy - Rear Roller	2	
55	R99-8168	95-1637, 99-8168	Collar - Bracket HOC	2	
56	R66-3160	33114-020, 43-0110, 48-7710, 66-3160	Bolt - Flanged Hex HD	2	
57	R33024-00	33024-00	Locknut - 8mm x 1.25	4	
58	R95-1633	95-1633	Adjustment - HOC	2	
59	R3296-5	3296-5	Locknut - 3/8-24 Jam Nylon	2	
60	R99-4197	99-4197	Shield - Rear Assy	1	
61	R99-1456	99-1456	Pad - Wear Grass Shield	1	
62	R99-4151	99-4151	Deflector - RH Grass Shield	1	
63	R99-4152	99-4152	Deflector - Grass Shield LH	1	
64	R32144-73	104-2065, 32144-73	Screw - Machine Hex Washer Head	5	
65	R95-1636	95-1636	Seal - Strip Grass Shield	1	



4-Bolt Cutting Unit - Models 04480 & 04481 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
66	R3256-74	3256-74	Washer - Flat	4	
67	R354083	104-7729, 354083	Decal - Danger	1	
68	R36-7260	36-7260	Bar - Cut Off Grass Shield	1	
70	R104-2067	104-2067	Spacer - End - Motor	2	
71	R46-0430	46-0430	Locknut - 4mm	4	
72	R33114-030	33114-030, 42-9520, 48-7730	Bolt - Hex HD M8-1.25 x 30	4	
74	R70-1350	70-1350	Spacer - 1/4 Fits Groomer Shaft	84	
76	R60-6500	65-6500	Bolt - Hex HD M4 x 10	4	
79	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
82	R353-585	353-585, 353-587, 354-34, 72-4380, 75-1210, 75-1270, 92-8863, 92-8864	Seal - High Pressure - Reel Motor	1	