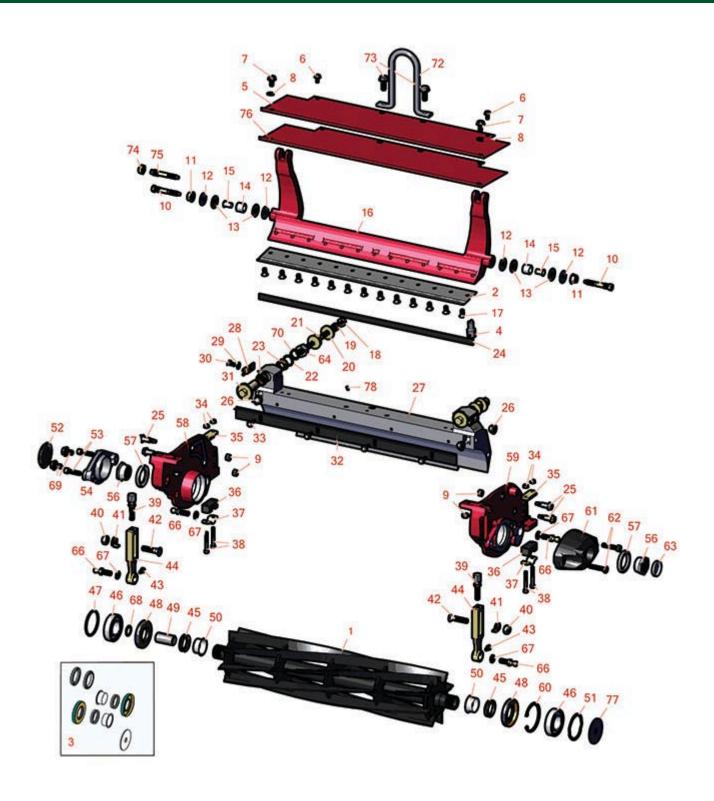




DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife







DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R I	Reels, Lifetime Guai	ranteed			
1	R105-5793	105-5793	Reel - 8 Blade	1	
	then hardened to RC bedknives. All R&R R Reels are then precis	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy st of our bedknives and original equipme I on bearing surfaces and then relief gr extended bearing and reel life. R&R Pro I and workmanship for the life of the re	ent ound. oducts	
1	R105-5792	105-5792	Reel - 11 Blade	1	
	then hardened to RC bedknives. All R&R R Reels are then precis	C46-49 to match the temper Reels are cylindrically ground Sion computer balanced for	ctured from high carbon-boron alloy stong of our bedknives and original equipme of our bearing surfaces and then relief gr extended bearing and reel life. R&R Pro I and workmanship for the life of the re	ent round. oducts	
1	R127-2194		Reel - 11 Blade Low Drag	1	
	then hardened to RC bedknives. All R&R R Reels are then precis	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy st of our bedknives and original equipme I on bearing surfaces and then relief gr extended bearing and reel life. R&R Pro I and workmanship for the life of the re	ent round. oducts	
1	R150748	R115-5370	Reel - 14 Blade Razor Series Low Drag 21	1	
	hardened to RC48-5 premium series bed ground and precisionare guaranteed aga	1 to match the temper of ou knives. All R&R Reels are cyli on computer balanced for ex inst defects in material and	ctured from a special high alloy steel a or Razor bedknives and original equipm ndrically ground on bearing surfaces, i tended bearing and reel life. R&R Prod workmanship for the life of the reel un or from Razor reels over standard reels.	nent relief ucts Reels der	
1	R115-5370	115-5370	Reel - 14 Blade	1	





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

Item <b>R&amp;R</b>	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

#### R&R Bedknives, Lifetime Guaranteed

2 <b>R150466</b>	63-8600, 64-6393, 94-6393	Bedknife - Super Thick .312 - 1.00 HOC	1
	94-6393		

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 004 6202	R94-6392	62-2500,	Bedknife - High Cut .312 - 1.00	1
_	K94-0392	94-6392	HOC	- 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

		57-4960,	Bedknife - Low Cut .187 - 1.00	
2	R93-4264	63-8470,	HOC	1
		93-4264	1100	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

65-8250, 93-4262, 93-4263	Bedknife - Micro Cut .062187 HOC	1
	•	93-4262, Bedknife - Micro Cut .062187





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

Item <b>R&amp;R</b>	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R108-4302** 108-4301, Bedknife - Tournament Cut 108-4302 Extended .125 - .500 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R108-4303** 104-7720, Bedknife - Micro Cut Extended .062 - .187 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

63-8560, 66-9320, Bedknife - Tournament Cut 93-4263, .125 - .500 HOC 93-6039

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

Bedknife - Razor Tool Steel - 21
2 **R115-1881** 115-1881 Tournament Cut .125 - .500 1
HOC





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReq Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R150492** 150492 Bedknife - Razor Tool Steel - 21 Micro Cut Ext

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R112-7475** Bedknife - Razor Tool Steel - 22 x 3/8 Fairway 1

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

#### **Overhaul Kits**

3 **R106-6937** 106-6937 Kit - Reel Seal 1





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
		ludes: 2 ea: R106-6927 Slee ea: R104-0532 Washer:	ve, R106-6926 Inner Seal, R253-134 Oute	r Seal,		
Servi	ce Tools					
4	R51-0880	51-0880	Bedknife Screw Driver Tool	1		
		sily install and remove bed l red with hardened alloy ste	knife screws with the help of a ratchet wit el.:	h 3/8"		
Othe	r Parts Available					
5	R106-2600-01	106-2600-01	Grass Shield	1		
6	R104-2628	104-2628	Bolt - Hex Washer M6-1.0 x 12	2		
	Tech Note: Fits 2003-2011:					
6	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2		
	Tech Note: Fits 2011 a	nd up:				
7	R33114-016	33114-016, 42-9230, 42-9270, 48-7680, 48-7690, 48-7700	Bolt - Hx HD 8mm x 1.25 x 15	2		





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
8	R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	2	
9	R33024-00	33024-00	Locknut - 8mm x 1.25	4	
10	R65-6270	119-4050, 65-6270	Bolt - Bed Bar	2	
	Tech Note: Fits up to 2010:				
11	R32128-48	32128-48	Locknut - 7/16-20 Flanged	2	
	Tech Note: Fits up to 2010:				
12	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	4	
13	R52-2900	52-2900	Washer - Nylon	4	
14	R63-9510	63-9480, 63-9510	Bushing - Rubber For Bed Bar	2	
15	R52-2890	52-2890	Bushing - Flanged	2	
16	R106-2648-01	106-2648-01	Bed Bar	1	
16	R150176		Bed Bar - Fits R&R Units Only	1	
16	R99-3794-01	99-3794-01, 99-3794-03	Bed Bar - Aggressive	1	
17	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	13	





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
18	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	2	
19	R99-3755	99-3755	Spring - Bed Bar Adjusting	2	
20	R99-2098	99-2098	Washer - Bed Bar Adjuster	2	
21	R99-2096	99-2096	Screw - Bed Bar Adjustment - M10 Thrd 1 End	2	
22	R106-5335	106-5335	Wave Washer - Reel Adjusting	2	
23	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
24	R106-2619	106-2619	Seal - Strip	1	
25	R105-5774	105-5774	Bolt - Shoulder	4	
26	R98-0668	98-0668	Nut - Whiz Lock	4	
27	R119-9303	105-5799, 119-9303	Frame - Crossmember	1	
28	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
29	R3255-8	3255-8	Washer - Lock 5/16 Ext	2	
30	R33114-010	33114-010	Bolt - Hex HD M8-1.25 x 10	2	
	Tech Note: Fits 2003-2010:				
30	R151379	33114-060, 42-9510	Bolt - Hx HD 8-1.25 x 65mm	2	
	Tech Note: Fits 2003-2010:				
30	R322-26	322-26	Bolt - Hx HD 5/16-18 x 3/8	4	
	Tech Note: Fits 2011and up	:			
31	R106-6921	106-5334, 106-6921, 114-4634	Shaft - Bed Bar Adjustment Assy	2	





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Tech Note: Fits 2003:				
31	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
	Tech Note: Fits 2004 and	up:			
32	R106-6924-03	106-2617-03, 106-6924-03	Cut-Off Bar	1	
33	R110-3986	110-3986, 48-8870, 56-6380	Screw - M6 x 1.0 x 20mm	4	
34	R33003-00	33003-00, 65-7980	Hex Nut - Flanged 6-1.0mm	4	
35	R105-5711	105-5711, 119-4165	Shim - Roller	2	
36	R105-5710	105-5710, 119-4166	Spacer - Roller	2	
37	R105-5712	105-5712, 119-4157	Retainer - Roller	2	
38	R106-2603	106-2603	Bolt - Shoulder M6-1.0 x 45	4	
39	R106-2635	106-2635	Screw - HOC 2-7/16	2	
39	R110-7352	110-7352	Screw - HOC 2 5/8 Stainless	2	
40	R106-4668	106-4668	Locknut - 10mm x 1.5 Top Lock	2	
41	R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
42	R150647	105-5342	Plow Bolt - HOC - Front Roller	2	
43	R48-7610	33113-012, 48-7610	Bolt - Hex HD Nyloc M6 x 12	2	
44	R99-3781	99-3781	Bracket - Front Roller 5 Oal	2	





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Tech Note: Fits 2003:				
44	R107-3502	107-3502	Bracket - Front Roller 5-1/4 Oal	2	
	Tech Note: Fits 2004-2006:				
44	R110-7351	110-7351	Bracket - High HOC - 5 1/4	2	
	Tech Note: Fits 2006 and u	p:			
44	R106-4699	106-4699	Bracket Kit - High Height of Cut (Set/2)	1	
	Tech Note: Set of 2:				
45	R106-6929	106-6929	V-Ring - Reel	2	
46	R93-2489	93-2489	Bearing - Reel	2	
47	R106-2607	106-2607	O-Ring - Reel	1	
48	R106-6926	106-6926	Inner Seal - Reel	2	
49	R94-4507	94-4507	Coupling - Reel	1	
50	R106-6927	106-6927	Speedi-Sleeve - Reel	2	
51	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
52	R150485	2410-30	Cap - Protective Bearing Housing	1	
53	R94-3559	94-3559	Screw - Hex Socket Head	2	
54	R104-9447	104-9447	Adapter - Motor	1	
56	R105-5706	105-5706	Locknut - Reel	2	
57	R253-134	253-134	Outer Seal	2	
58	R105-5797	105-5797	Side Plate - RH - Fits OEM Units Only	1	





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
58	R105-5797G		Side Plate - RH - Fits R&R Units Only	1	
59	R105-5795	105-5795	Side Plate - LH - Fits OEM Units Only	1	
59	R105-5795G		Side Plate - LH - Fits R&R Units Only	1	
60	R106-6914	106-6914, SG427541	Snap Ring - Internal	1	
61	R105-5709	105-5709	Weight	1	
62	R33114-040	33114-040, 42-9530	Screw - Hh M8-1.25 x 40 CL8.8	2	
63	R105-5708	105-5708, 121-4609	Plug - Expansion	1	
64	R106-5336	106-5336	Nut - 5/8-18 Jam Bed Bar Adj	2	
66	R94-2958	94-2958	Stud - Alloy Ball Joint	2	
67	R3254-6	01-166-0010, 01-166-0280, 01-166-0610, 3253-5, 3254-18, 3254-6, 3290-223, 48-9370	Washer - Lock 3/8	2	
68	R105-5775	105-5775	Retaining Ring - Reel Coupling	1	
69	R106-2633	106-2633	Bolt - Hex Washer M10-1.5 x 16	2	
70	R32120-93	32120-93	Snap Ring - HD	2	
72	R105-5740	105-5740	Hook - Lift	1	
73	R33115-025	33115-025, 48-7780	Bolt - Hex HD M10-1.5 x 25	2	





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife

	R&R	OEM Doort No	Description	Qty	Order		
INO	Part No.	Part No.	Description	Req	Quantity		
74	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2			
	Tech Note: Fits 2010-2011:						
75	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2			
	Tech Note: Fits 2010-2011:						
76	R119-3577-01	119-3577-01	Shield-Grass	1			
77	R104-0532	104-0532	Washer - Pulley	1			
	Tech Note: Used as a roller installation tool:						
78	R3290-55	3290-55	Rivet - 5/32 x 3/8 Pop Rivet	2			