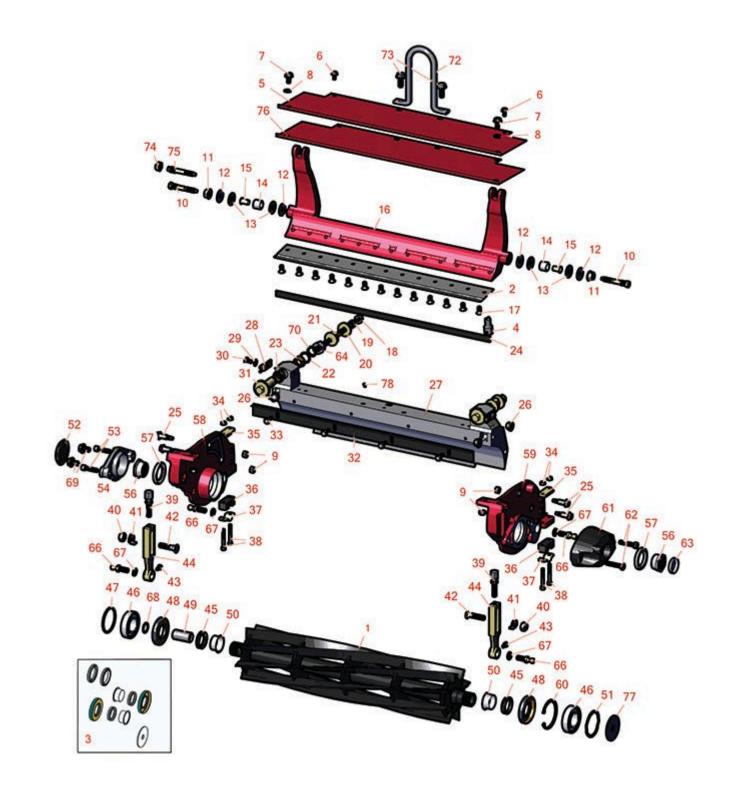


DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife





DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R I	Reels, Lifetime Gua	ranteed			
1	R105-5793	105-5793	Reel - 8 Blade	1	
	then hardened to R bedknives. All R&R R Reels are then preci	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy of our bedknives and original equipn on bearing surfaces and then relief <u>g</u> extended bearing and reel life. R&R P I and workmanship for the life of the	nent ground. Products	
1	R105-5792	105-5792	Reel - 11 Blade	1	
	then hardened to R bedknives. All R&R R Reels are then preci	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy of our bedknives and original equipn on bearing surfaces and then relief <u>g</u> extended bearing and reel life. R&R P I and workmanship for the life of the	nent ground. Products	
1	R127-2194		Reel - 11 Blade Low Drag	1	
	then hardened to R bedknives. All R&R F Reels are then preci	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy of our bedknives and original equipn on bearing surfaces and then relief extended bearing and reel life. R&R P and workmanship for the life of the	nent ground. Products	
1	R150748	R115-5370	Reel - 14 Blade Razor Serie Low Drag 21	⁵ 1	
	hardened to RC48-5 premium series bed ground and precisic are guaranteed aga	i1 to match the temper of ou knives. All R&R Reels are cyll on computer balanced for ex inst defects in material and	ctured from a special high alloy steel Ir Razor bedknives and original equip indrically ground on bearing surfaces, tended bearing and reel life. R&R Pro workmanship for the life of the reel u e from Razor reels over standard reels	ment relief ducts Reels nder	



ltem R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

R&R Bedknives, Lifetime Guaranteed

2	R150466	63-8600, 64-6393, 94-6393	Bedknife - Super Thick .312 - 1.00 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 R94-6392	62-2500, 94-6392	Bedknife - High Cut .312 - 1.00 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 R93-4264 57-4960, 63-8470, 93-4264	Bedknife - Low Cut .187 - 1.00 1 HOC
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R93-4262**

65-8250, 93-4262, 93-4263

Bedknife - Micro Cut .062 - .187 HOC



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
	then hardened to RC4 Bedknives are surface being packaged with grind for added life. A	46-49 to match the temper e ground on the top and fr oil for rust prevention. All i	tured from high carbon-boron alloy steel and of our reel blades and original equipment of ont edge and straightened three times befor R&R Bedknives now have an increased front anteed against defects in material and he part.:	reels. re		
2	R108-4302	108-4301, 108-4302	Bedknife - Tournament Cut Extended .125500 HOC	1		
	then hardened to RC4 Bedknives are surface being packaged with grind for added life. A	46-49 to match the temper e ground on the top and fr oil for rust prevention. All i	tured from high carbon-boron alloy steel an of our reel blades and original equipment ont edge and straightened three times befor R&R Bedknives now have an increased from anteed against defects in material and he part.:	reels. re		
2	R108-4303	104-7720, 108-4303	Bedknife - Micro Cut Extended .062187 HOC	1		
	then hardened to RC4 Bedknives are surface being packaged with grind for added life. A	46-49 to match the temper e ground on the top and fr oil for rust prevention. All i	tured from high carbon-boron alloy steel an of our reel blades and original equipment ont edge and straightened three times befor R&R Bedknives now have an increased from anteed against defects in material and he part.:	reels. re		
2	R93-4263	63-8560, 66-9320, 93-4263, 93-6039	Bedknife - Tournament Cut .125500 HOC	1		
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:					
R&R	Razor Tool Steel Bedl	knives, Lifetime Guarante	eed			
2	R115-1881	115-1881	Bedknife - Razor Tool Steel - 21 Tournament Cut .125500 HOC	1		



ltem R&R	OEM	Description	Qty	Order
_ No Part No.	Part No.		Req	Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R115-1880** 115-1880

Bedknife - Razor Tool Steel - 21 Micro Cut .062 - .187 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 R150492 150492	Bedknife - Razor Tool Steel - 21 1 Micro Cut Ext	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R112-7475**

112-7475

Bedknife - Razor Tool Steel - 22 x 3/8 Fairway

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kits

3 R106-6937

106-6937

Kit - Reel Seal

1





	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
		ludes: 2 ea: R106-6927 Slee 1 ea: R104-0532 Washer:	ve, R106-6926 Inner Seal, R253-134 Oute	r Seal,	
Servi	ce Tools				
4	R51-0880	51-0880	Bedknife Screw Driver Tool	1	
		sily install and remove bed red with hardened alloy ste	knife screws with the help of a ratchet wit rel.:	h 3/8"	
Othe	r Parts Available				
5	R106-2600-01	106-2600-01	Grass Shield	1	
6	R104-2628	104-2628	Bolt - Hex Washer M6-1.0 x 12	2	
	Tech Note: Fits 2003-2	2011:			
6	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
	Tech Note: Fits 2011 a	ind up:			
7	R33114-016	33114-016, 42-9230, 42-9270, 48-7680, 48-7690, 48-7700	Bolt - Hx HD 8mm x 1.25 x 15	2	



DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife



R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	2	
R33024-00	33024-00	Locknut - 8mm x 1.25	4	
R65-6270	119-4050, 65-6270	Bolt - Bed Bar	2	
Tech Note: Fits up to 2010:				
R32128-48	32128-48	Locknut - 7/16-20 Flanged	2	
Tech Note: Fits up to 2010:				
R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	4	
R52-2900	52-2900	Washer - Nylon	4	
R63-9510	63-9480, 63-9510	Bushing - Rubber For Bed Bar	2	
R52-2890	52-2890	Bushing - Flanged	2	
R106-2648-01	106-2648-01	Bed Bar	1	
R150176		Bed Bar - Fits R&R Units Only	1	
R99-3794-01	99-3794-01, 99-3794-03	Bed Bar - Aggressive	1	
R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	13	
	Part No. R453009 R453009 R33024-00 R65-6270 7ech Note: Fits up to 2010: Tech Note: Fits up to 2010: R52-2860 R52-2860 R52-2860 R52-2890 R106-2648-01 R106-2648-01 R150176 R99-3794-01	Part No.Part No.Part No.01-166-0400, 24-10-BD, 32-9650, 3256-23, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152R33024-0033024-00R65-6270119-4050, 65-6270R65-6270119-4050, 65-6270R2128-4832128-48R52-2860119-4150, 52-2860R52-286052-2900R63-951052-2900R63-951052-2890R106-2648-01106-2648-01R105-2648-01106-2648-01R15017699-3794-01, 99-3794-01, 99-3794-03R1504763-3816, 3-6462,	Part No.DescriptionPart Note: Fits up to 2010:DescriptionPart Not	Part No. Description Req. R453009 01-166-0400, 24-10-BD, 32-9650, 3256-23, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152 Washer - Flat 5/16 SAE 2 R33024-00 33024-00 Locknut - 8mm x 1.25 4 R65-6270 33024-00 Locknut - 8mm x 1.25 4 R65-6270 119-4050, 65-6270 Bolt - Bed Bar 2 R2128-48 32128-48 Locknut - 7/16-20 Flanged 2 R52-2860 119-4150, 52-2860 Washer - Bed Bar Pivot 4 R52-2800 52-2900 Washer - Nylon 4 R63-9510 63-9480, 63-9510 Bushing - Rubber For Bed Bar 2 R52-2890 52-2890 Bushing - Rubber For Bed Bar 2 R52-2890 52-2890 Bushing - Rubber For Bed Bar 2 R106-2648-01 106-2648-01 Bed Bar - Aggressive 1 R150176 99-3794-03 Bed Bar - Aggressive 1 R150476 3-3816, 3-6462, Screw - Bedknife 5/16-18 x 5/8 13



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
18	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	2	
19	R99-3755	99-3755	Spring - Bed Bar Adjusting	2	
20	R99-2098	99-2098	Washer - Bed Bar Adjuster	2	
21	R99-2096	99-2096	Screw - Bed Bar Adjustment - M10 Thrd 1 End	2	
22	R106-5335	106-5335	Wave Washer - Reel Adjusting	2	
23	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
24	R106-2619	106-2619	Seal - Strip	1	
25	R105-5774	105-5774	Bolt - Shoulder	4	
26	R98-0668	98-0668	Nut - Whiz Lock	4	
27	R119-9303	105-5799, 119-9303	Frame - Crossmember	1	
28	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
29	R3255-8	3255-8	Washer - Lock 5/16 Ext	2	
30	R33114-010	33114-010	Bolt - Hex HD M8-1.25 x 10	2	
	Tech Note: Fits 2003-2010:				
30	R151379	33114-060, 42-9510	Bolt - Hx HD 8-1.25 x 65mm	2	
	Tech Note: Fits 2003-2010:				
30	R322-26	322-26	Bolt - Hx HD 5/16-18 x 3/8	4	
	Tech Note: Fits 2011and up.	·			
31	R106-6921	106-5334, 106-6921, 114-4634	Shaft - Bed Bar Adjustment Assy	2	



DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Tech Note: Fits 2003:				
31	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
	Tech Note: Fits 2004 and	up:			
32	R106-6924-03	106-2617-03, 106-6924-03	Cut-Off Bar	1	
33	R110-3986	110-3986, 48-8870, 56-6380	Screw - M6 x 1.0 x 20mm	4	
34	R33003-00	33003-00, 65-7980	Hex Nut - Flanged 6-1.0mm	4	
35	R105-5711	105-5711, 119-4165	Shim - Roller	2	
36	R105-5710	105-5710, 119-4166	Spacer - Roller	2	
37	R105-5712	105-5712, 119-4157	Retainer - Roller	2	
38	R106-2603	106-2603	Bolt - Shoulder M6-1.0 x 45	4	
39	R106-2635	106-2635	Screw - HOC 2-7/16	2	
39	R110-7352	110-7352	Screw - HOC 2 5/8 Stainless	2	
40	R106-4668	106-4668	Locknut - 10mm x 1.5 Top Lock	2	
41	R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
42	R150647	105-5342	Plow Bolt - HOC - Front Roller	2	
43	R48-7610	33113-012, 48-7610	Bolt - Hex HD Nyloc M6 x 12	2	
44	R99-3781	99-3781	Bracket - Front Roller 5 Oal	2	



DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
	Tech Note: Fits 2003:					
44	R107-3502	107-3502	Bracket - Front Roller 5-1/4 Oal	2		
	Tech Note: Fits 2004-2006:					
44	R110-7351	110-7351	Bracket - High HOC - 5 1/4	2		
	Tech Note: Fits 2006 and up:					
44	R106-4699	106-4699	Bracket Kit - High Height of Cut (Set/2)	1		
	Tech Note: Set of 2:					
45	R106-6929	106-6929	V-Ring - Reel	2		
46	R93-2489	93-2489	Bearing - Reel	2		
47	R106-2607	106-2607	O-Ring - Reel	1		
48	R106-6926	106-6926	Inner Seal - Reel	2		
49	R94-4507	94-4507	Coupling - Reel	1		
50	R106-6927	106-6927	Speedi-Sleeve - Reel	2		
51	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1		
52	R150485	2410-30	Cap - Protective Bearing Housing	1		
53	R94-3559	94-3559	Screw - Hex Socket Head	2		
54	R104-9447	104-9447	Adapter - Motor	1		
56	R105-5706	105-5706	Locknut - Reel	2		
57	R253-134	253-134	Outer Seal	2		
58	R105-5797	105-5797	Side Plate - RH - Fits OEM Units Only	1		



DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
58	R105-5797G		Side Plate - RH - Fits R&R Units Only	1	
59	R105-5795	105-5795	Side Plate - LH - Fits OEM Units Only	1	
59	R105-5795G		Side Plate - LH - Fits R&R Units Only	1	
60	R106-6914	106-6914, SG427541	Snap Ring - Internal	1	
61	R105-5709	105-5709	Weight	1	
62	R33114-040	33114-040, 42-9530	Screw - Hh M8-1.25 x 40 CL8.8	2	
63	R105-5708	105-5708, 121-4609	Plug - Expansion	1	
64	R106-5336	106-5336	Nut - 5/8-18 Jam Bed Bar Adj	2	
66	R94-2958	94-2958	Stud - Alloy Ball Joint	2	
67	R3254-6	01-166-0010, 01-166-0280, 01-166-0610, 3253-5, 3254-18, 3254-6, 3290-223, 48-9370	Washer - Lock 3/8	2	
68	R105-5775	105-5775	Retaining Ring - Reel Coupling	1	
69	R106-2633	106-2633	Bolt - Hex Washer M10-1.5 x 16	2	
70	R32120-93	32120-93	Snap Ring - HD	2	
72	R105-5740	105-5740	Hook - Lift	1	
73	R33115-025	33115-025, 48-7780	Bolt - Hex HD M10-1.5 x 25	2	



DPA Cutting Unit - Models 04610, 04611 & 04616 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
74	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2		
	Tech Note: Fits 2010-2011:					
75	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2		
	Tech Note: Fits 2010-2011:					
76	R119-3577-01	119-3577-01	Shield-Grass	1		
77	R104-0532	104-0532	Washer - Pulley	1		
	Tech Note: Used as a roller installation tool:					
78	R3290-55	3290-55	Rivet - 5/32 x 3/8 Pop Rivet	2		