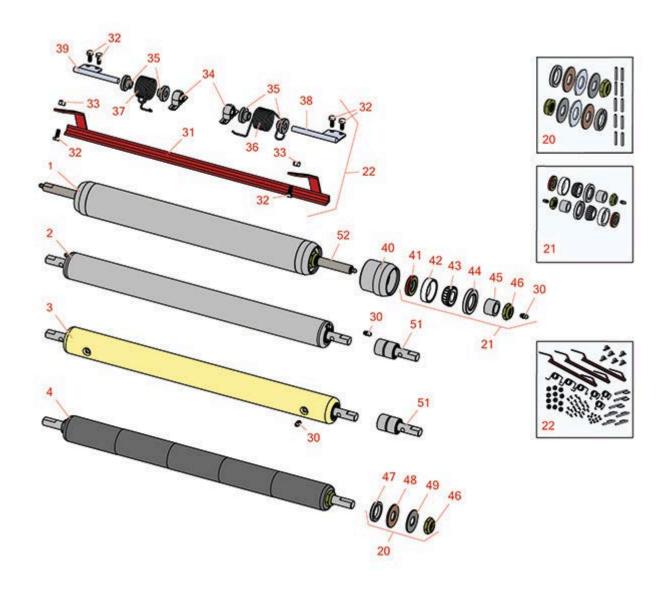




4-Bolt Cutting Unit - Models 04404 Rear Rollers







4-Bolt Cutting Unit - Models 04404 Rear Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R I	Rear Rollers						
1	R150692	150692	Roller - Smooth Heavy Duty Tubular Steel	0			
	Detail Description bearings for exten		gh shaft, this heavy duty roller uses tapered				
2	R21-8450	21-8450	Roller - Smooth Tubular Steel	0			
	Detail Description: Constructed with greasable "water-pump" style bearings. :						
3	R150300	150300	Roller - Smooth Solid Steel	0			
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.:						
4	R150341	150341	Roller - Smooth UHMW Polyethylene	0			
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:						
Overl	haul Kits						
20	R101395		Overhaul Kit - UHMW Roller	0			
	Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:						
21	R100136		Overhaul Kit - Roller	0			
	Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:						
22	R42-4820	19-9590, 42-4820	Scraper Kit - Rear Roller SET/3	1			
	Detail Description: Includes 24 ea: R400106 Bolt; 12 ea: R19-9560 Spacer, R32152-4 Locknut; 6 ea: R256-239 Bearing; 3 ea: R19-9540 Spring, R19-9550 Spring, R42-4780 Mount, R42-4790 Mount, R42-4800 Bar:						

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4-Bolt Cutting Unit - Models 04404 Rear Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	6	
31	R42-4800	42-4800	Bar - Scraper Rear Roller	1	
32	R400106	321-3, 513315, 908002P	Bolt - Hex HD 1/4-20 x 5/8	8	
33	R32152-4	32152-4	Locknut - 1/4-20 All Metal	4	
34	R256-239	256-239	Bearing	2	
35	R19-9560	19-9560	Spacer - Spring	4	
36	R19-9540	19-9540	Spring - Torsion LH	1	
37	R19-9550	19-9550	Spring - Torsion RH	1	
38	R42-4780	42-4780	Mount - Scraper LH	1	
39	R42-4790	42-4790	Mount - RH Scraper	1	
40	R61-0380	61-0380	Roller End - Cap Solid	2	
41	R253-152	253-116, 253-152	Seal - Inner Roller	2	

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4-Bolt Cutting Unit - Models 04404 Rear Rollers

Item <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity			
42 <b>R254-79</b>	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2				
Detail De	Detail Description: Use R254-79M installation mandrel to properly install race.:						
43 <b>R254-78</b>	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2				
44 <b>R253-11</b> 7	, 253-117, 253-165	Seal - Outer Triple Lip	2				
45 <b>R150674</b>		Sleeve - Wear 3/4 Plated	2				
46 <b>R3296-1</b> !	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2				
47 <b>R150347</b>	Г	Seal - Nonstick Lip	2				
48 <b>R150334</b>	A	Washer - Thrust SAE660 Bronze	2				
49 <b>R150333</b>		Washer - Flat Keyed Outer SS	2				
51 <b>R21-843</b> 0	21-8430	Bearing - Roller	2				
52 <b>R150693</b>		Shaft - HD Rear Roller	1				