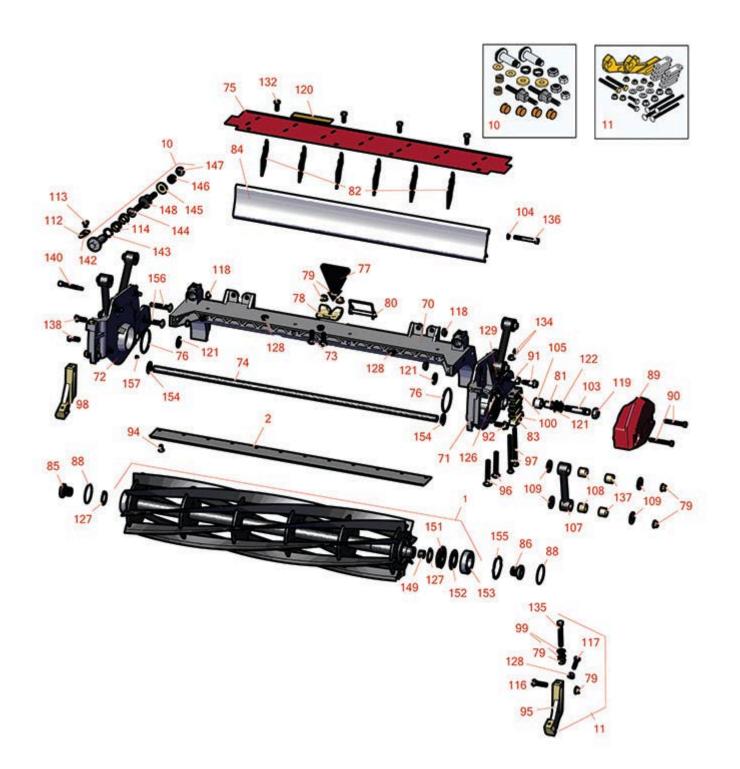


32in DPA Cutting Unit - Models 03191 Reel & Bedknife





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	R&R Part No.	OEM Part No.	Description	Qty Reg	Orde Quantity
	Reels, Lifetime Guo		2 000.190.01		
1	R137-8483	137-8483	Reel - 8 Blade Razor Series Radial (RR) w/Bearings and Seals 32x7	1	
	steel, heat-treated precision cylindrico performance. Advo our lifetime guaran	to perfectly complement b al grinding on bearing surf inced computer balancing ntee against defects in mat	rtly crafted from premium high carbon-boron of oth R&R and OEM bedknives. Each reel underg faces, followed by relief grinding for optimal ensures extended reel and bearing life. Backed terials and craftsmanship under normal use, Ra ng precision you can trust.:	oes I by	
1	R137-8482	137-8482	Reel - 5 Blade Razor Series Radial (RR) w/Bearings and Seals 32x7	1	
	steel, heat-treated precision cylindrico performance. Advo our lifetime guaran	to perfectly complement b al grinding on bearing surf inced computer balancing intee against defects in mat	rtly crafted from premium high carbon-boron of oth R&R and OEM bedknives. Each reel underg faces, followed by relief grinding for optimal ensures extended reel and bearing life. Backed terials and craftsmanship under normal use, Ra ng precision you can trust.:	oes I by	
&R	Bedknives, Lifetim	e Guaranteed			
2	R114-9389	114-9389	Bedknife - 32 in Unit - Standard	1	
	then hardened to H Bedknives are surf being packaged wi grind for added life	RC46-49 to match the temp ace ground on the top and th oil for rust prevention. A	factured from high carbon-boron alloy steel an oer of our reel blades and original equipment r I front edge and straightened three times befor All R&R Bedknives now have an increased front paranteed against defects in material and f the part.:	eels. e	
2	R114-9391	114-9391	Bedknife - 32 in Unit - Heavy Duty	1	
	then hardened to H Bedknives are surf being packaged wi grind for added life	RC46-49 to match the temp ace ground on the top and th oil for rust prevention. A	factured from high carbon-boron alloy steel an per of our reel blades and original equipment r I front edge and straightened three times befor All R&R Bedknives now have an increased front paranteed against defects in material and f the part.:	eels. e	
		dlening Lifeting Comm	ntood		
&R	Razor Tool Steel Be	aknives, Lijetime Guara	nteeu		



ltem R&R	OEM		Qty Order
No Part No.	Part No.	Description	Req Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kits

10	R120-7230	120-7230

Overhaul Kit - Fits DPA Units

1

Detail Description: Incl 2 ea.: R108-0015, R115-7039, R119-4155, R120-5116, R120-5118, R120-5120, R3296-33, R3296-48 & 4 ea: R106-5344:

11 R110-9600	110-9600	High HOC Kit	1

Detail Description: Includes 1 ea.: R120-0404, R120-0405 & 2 ea: R112-7451, R322-16, R445722 & 4 ea.: R106-9758, R104-8300, R453011, R104-8301 & 8 ea: R106-3925:

Othe	r Parts Available			
70	R112-8978	112-8978	Frame - Center 32 in Unit	1
71	R137-5976	137-5976	Side Plate Assy - 7 in LH Aluminum	1
72	R137-5979	137-5979	Side Plate Assy - 7 in RH Aluminum	1
73	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	2
74	R112-8979	112-8979	Tube - Support - 32 in Units	1
75	R112-8983	112-8983	Front Grass Shield Assy - 32 in Units	1
76	R117-8177	117-8177	O-Ring	2
77	R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
78	R110-4058	110-4058	Bracket - Chain	1	
79	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	10	
80	R107-7400	107-7400	Pin - Lynch	1	
81	R56-9520	56-9520	Bushing - Nyliner	2	
82	R110-1706	110-1706	Deflector	6	
83	R106-3924	106-3924	Bracket - Rear Roller	2	
84	R125-1998	125-1998	Grass Shield - Rear	1	
85	R127-7109	127-7109	Insert-Threaded - 7 in Reel (RH)	1	
86	R127-7111	127-7111	Insert-Threaded - 7 in Reel (LH)	1	
88	R112-6967	112-6967	O-Ring	2	
89	R119-0614-01	119-0614-01	Weight	1	
90	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
91	R107-2979	107-2979	Bolt - Shoulder	6	
92	R3234-11	3234-11	Bolt - Hex Washer HD	2	
94	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	10	



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ltem No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
94	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	10	
95	R120-0404	120-0404	Bracket- High HOC - LH	1	
	Detail Description:	Fits 2011 & Newer:			
96	R3230-26	3230-26	Screw - Carriage 5/16-18 x 3	4	
97	R106-9758		Bolt - Carriage 5/16x4	4	
97	R3230-30	3230-30	Bolt - Carriage 5/16x4 1/2	4	
98	R120-0405	120-0405	Bracket - High HOC - RH	1	
	Detail Description:	Fits 2011 & Newer:			
99	R453011	01-166-0100, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
100	R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	8	



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ltem R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
103 R106-9623	106-9623	Bolt - Bedbar	2
104 R3256-74	3256-74	Washer - Flat	1
105 R106-9618	106-9618	Bushing - Rubber	2
107 R16-9759	16-9759	Link Assy	4
108 R93-6981	93-6981	Spacer	8
109 R93-8806	93-8806	Washer-Hardened	16
112 R99-2097	99-2097	Detent - Bed Bar Adjuster	2
113 R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2
114 R106-5344	106-5344	Bushing - Flanged and Keyed	4
116 R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2
117 R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2
118 R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	6
118 R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	6
119 R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	2
120 R93-6688	93-6688	Decal - Warning	1
Tech Note: Up to Sei	rial #405170001:		



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ltem R&R _No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
120 R137-9706	137-9706	Decal- Warning	1	
Tech Note: S	erial #405170001 & Up:			
121 R61-1950	61-1950	Washer - Nylon - Bed Bar	4	
122 R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2	
126 R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
127 R92-2601	92-2601	Snap Ring	2	
128 R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	6	
129 R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
132 R3234-7	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	



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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
134 R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	6	
135 R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
136 R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
137 R94-8945	94-8945	Bushing - Bronze - Link Bar	8	
138 R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
140 R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
142 R120-5118	120-5118	Shaft - Adjuster	2	
Detail Description: 2012	& Newer:			
143 R120-5116	120-5116	Washer - Wave	2	
144 R108-0015	108-0015	Washer - Flat	2	
145 R119-4155	119-4155	Washer - Hardened	2	
146 R120-5120	120-5120	Spring - Compression	2	
147 R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
148 R115-7039	115-7039	Screw - Adjuster - Bedbar	2	



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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
149 R151064	127-7118	Plug - Rubber - Fits R&R Reel Shaft Only	2	
151 R127-4284	127-4284	Washer - Special	2	
152 R115-3299	115-3299	Seal- Flocked	2	
153 R115-3296	115-3296	Bearing	2	
154 R130-8094	130-8094	Washer	2	
155 R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
156 R3231-40	3231-40	Bolt - Carriage 3/8-16 x 2 1/4	8	
157 R3245-35	3245-35	Screw - Set 1/4-28 x 1/4	1	