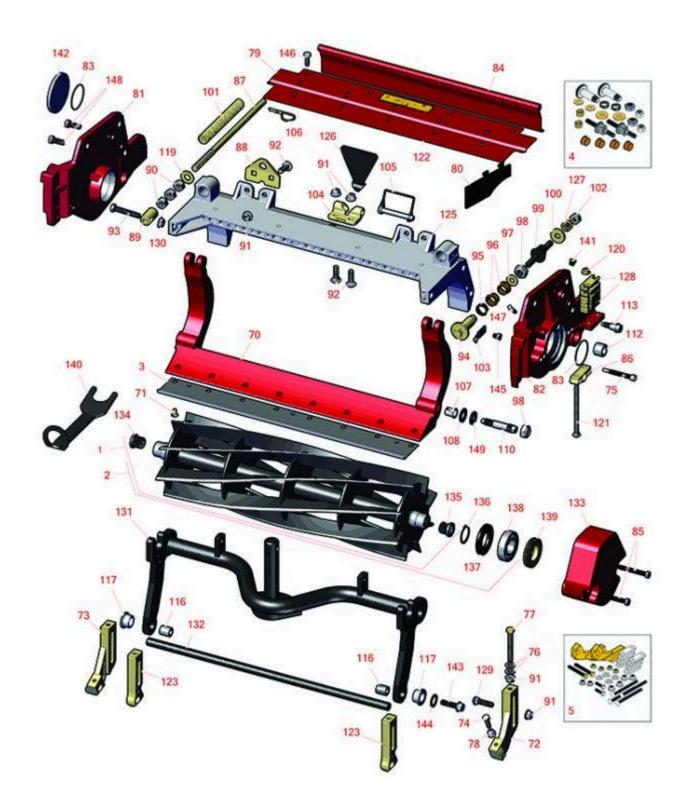


DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife





DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantity		
2&R	Reels, Lifetime Gua	ranteed					
1	R127-2077	127-2077	Reel - 5 Blade Radial 22x7	1			
	then hardened to R bedknives. All R&R F Reels are then preci	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy sto of our bedknives and original equipme on bearing surfaces and then relief gro extended bearing and reel life. R&R Pro and workmanship for the life of the re	nt ound. oducts			
1	R107-3264	107-3264	Reel - 8 Blade 22x7	1			
	then hardened to R bedknives. All R&R F Reels are then preci	C46-49 to match the temper Reels are cylindrically ground sion computer balanced for	ctured from high carbon-boron alloy sto of our bedknives and original equipme on bearing surfaces and then relief gro extended bearing and reel life. R&R Pro and workmanship for the life of the re	nt ound. oducts			
1	R117-0980	117-0980	Reel - 11 Blade 22x7	1			
	Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:						
1	R127-0294	127-0294	Reel - 11 Blade Razor Series Forward Swept Low Drag 22	x7 1			
	hardened to RC48-5 premium series bea ground and precisio are guaranteed aga	1 to match the temper of ou knives. All R&R Reels are cyli on computer balanced for ex inst defects in material and	ctured from a special high alloy steel ar r Razor bedknives and original equipm ndrically ground on bearing surfaces, r tended bearing and reel life. R&R Produ workmanship for the life of the reel und from Razor reels over standard reels.:	ent elief ucts Reels			
			Reel - 5 Blade Razor Series				

DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantity
	hardened to RC48-5 premium series bed ground and precisio are guaranteed aga	51 to match the temper of ou lknives. All R&R Reels are cyli. on computer balanced for ex iinst defects in material and t	ctured from a special high alloy steel r Razor bedknives and original equip ndrically ground on bearing surfaces, tended bearing and reel life. R&R Pro workmanship for the life of the reel u from Razor reels over standard reels	ment relief ducts Reels nder	
2	R137-8432	137-8432	Reel - 8 Blade Radial w/Bearings and Seals 22x7	, 1	
	steel, heat-treated to precision cylindricat performance. Advar our lifetime guarant	o perfectly complement both l grinding on bearing surface nced computer balancing en	crafted from premium high carbon-b R&R and OEM bedknives. Each reel u s, followed by relief grinding for optir sures extended reel and bearing life. I als and craftsmanship under normal precision you can trust.:	indergoes nal Backed by	
2	R137-8433	137-8433	Reel - 11 Blade Radial w/Bearings and Seals 22x7	, 1	
	steel, heat-treated to precision cylindricat performance. Advar our lifetime guarant	o perfectly complement both l grinding on bearing surface nced computer balancing en	crafted from premium high carbon-b R&R and OEM bedknives. Each reel u s, followed by relief grinding for optir sures extended reel and bearing life. I als and craftsmanship under normal precision you can trust.:	indergoes nal Backed by	
2	R137-8439	137-8439	Reel - 11 Blade Razor Serie Forward Swept Low Drag ( w/Bearings and Seals 22x7	Fsr) 1	
	hardened to RC48-5 premium series bed ground and precisio are guaranteed aga	51 to match the temper of ou lknives. All R&R Reels are cyli. on computer balanced for ex iinst defects in material and t	ctured from a special high alloy steel r Razor bedknives and original equip ndrically ground on bearing surfaces, tended bearing and reel life. R&R Pro workmanship for the life of the reel u from Razor reels over standard reels	ment relief ducts Reels nder	
	Bedknives, Lifetime	Guaranteed			
&R I		110-4074	Bedknife - High Cut	1	
3	R110-4074		8		
	R110-4074				

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nardened to RC packaged with for added life. / nanship under •9096 Description: RE nardened to RC nives are surfact packaged with for added life. / nanship under •4084	46-49 to match the temper e ground on the top and fr oil for rust prevention. All All R&R Bedknives are guar normal use for the life of t 108-9096 &R Bedknives are manufac 46-49 to match the temper e ground on the top and fr oil for rust prevention. All All R&R Bedknives are guar normal use for the life of t 110-4084 &R Bedknives are manufac	Bedknife - Standard stured from high carbon-boron alloy steel r of our reel blades and original equipmen ront edge and straightened three times be R&R Bedknives now have an increased fro ranteed against defects in material and the part.: Bedknife - Low Cut	nt reels. efore ont edge 1 and nt reels. efore ont edge 1 and	
Description: R& nardened to RC pives are surfact packaged with for added life. / nanship under <b>-4084</b>	&R Bedknives are manufac 46-49 to match the temper e ground on the top and fr oil for rust prevention. All All R&R Bedknives are guar normal use for the life of t 110-4084 &R Bedknives are manufac	tured from high carbon-boron alloy steel r of our reel blades and original equipmen ront edge and straightened three times be R&R Bedknives now have an increased fro ranteed against defects in material and the part.: Bedknife - Low Cut	and nt reels. ont edge 1	
nardened to RCa nives are surfact packaged with for added life. A nanship under - <b>4084</b>	46-49 to match the temper e ground on the top and fr oil for rust prevention. All All R&R Bedknives are guar normal use for the life of t 110-4084 &R Bedknives are manufac	r of our reel blades and original equipmen ront edge and straightened three times be R&R Bedknives now have an increased fro ranteed against defects in material and the part.: Bedknife - Low Cut	nt reels. efore ont edge 1 and	
Description: R&	&R Bedknives are manufac	tured from high carbon-boron alloy steel	and	
nives are surfact packaged with for added life. /	e ground on the top and fr oil for rust prevention. All	r of our reel blades and original equipmen ront edge and straightened three times be R&R Bedknives now have an increased fro ranteed against defects in material and the part.:	efore	
-1640	120-1640	Bedknife - Low Cut Extended	1	
Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:				
Tool Steel Bedl	knives, Lifetime Guarant	reed		
	108-9095, 137-0833	Bedknife - Razor Tool Steel - 22 High Cut	1	
n 	anship under	anship under normal use for the life of t ool Steel Bedknives, Lifetime Guarant 108-9095,	anship under normal use for the life of the part.: <b>bol Steel Bedknives, Lifetime Guaranteed</b> 108-9095, Bedknife - Razor Tool Steel -	anship under normal use for the life of the part.: <b>bol Steel Bedknives, Lifetime Guaranteed</b> 108-9095, Bedknife - Razor Tool Steel - 1



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	and then hardened t equipment premium specially packaged for grind for added life.	o RC48-51 to match the tem series reels. Bedknives are s or rust prevention. All R&R Be All R&R Bedknives are guara normal use for the life of the	ufactured from premium alloy tool steel per of our Razor reel blades and original urface ground on the top and front edge edknives now have an increased front ea nteed against defects in material and e part. You can expect up to double the l	l e and lge	
3	R119-4280	119-4280	Bedknife - Razor Tool Steel - 22 x 3/8 Extended	1	
	and then hardened t equipment premium specially packaged for grind for added life.	o RC48-51 to match the tem series reels. Bedknives are s or rust prevention. All R&R Be All R&R Bedknives are guara normal use for the life of the	ufactured from premium alloy tool steel per of our Razor reel blades and origina urface ground on the top and front edge edknives now have an increased front ea nteed against defects in material and e part. You can expect up to double the l	l e and lge	
3	R137-0832	125-2771, 127-7132, 137-0832	Bedknife - Razor Tool Steel - 3/8 x 22 Lowcut	1	
Overl	haul Kits				
4	R120-7230	120-7230	Overhaul Kit - Fits DPA Units	1	
		ncl 2 ea.: R108-0015, R115-70 3, R3296-48 & 4 ea: R106-53	039, R119-4155, R120-5116, R120-5118, 44:		
5	R110-9600	110-9600	High HOC Kit	1	
	•	cludes 1 ea.: R120-0404, R12 R104-8300, R453011, R104-8	20-0405 & 2 ea: R112-7451, R322-16, R4 3301 & 8 ea: R106-3925:	45722	
Othe	r Parts Available				
70	R107-3273-01	107-3273-01	Bed Bar - Fits OEM Units Only	1	
71	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	8	
72	R120-0404	120-0404	Bracket- High HOC - LH	1	

DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Detail Description: F	its 2011 & Newer:			
73	R120-0405	120-0405	Bracket - High HOC - RH	1	
	Detail Description: F	ïts 2011 & Newer:			
74	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
75	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
76	R453011	01-166-0100, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-3, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
77	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
78	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	2	



DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	R107-2996	107-2996	Grass Shield - Front	1	
80	R110-1706	110-1706	Deflector	5	
81	R108-9083	108-9083	Side Plate - RH - Fits OEM Units Only	1	
82	R108-9082	108-9082	Side Plate - LH - Fits OEM Units Only	1	
83	R112-6967	112-6967	O-Ring	2	
84	R107-7779-01	107-7779-01	Grass Shield Assy - Rear	1	
85	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
86	R106-3924	106-3924	Bracket - Rear Roller	2	
87	R115-2007	107-7437, 115-2007	Rod - Spring	1	
88	R110-4069	110-4069	Bracket	1	
89	R99-8662	99-8662	Tube - Spring	1	
90	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
91	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	8	



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<b>R3231-25</b> <b>R104-3396</b> <b>R120-5118</b> Fech Note: Fits 2012 and Up Detail Description: 2012 & N	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P 104-3396 120-5118	Bolt - Carriage 3/8-16 x 1-1/4 Bolt - Hex HD 3/8-16 x 2-1/4 Shaft - Adjuster	4	
<b>R120-5118</b> Fech Note: Fits 2012 and Up	120-5118		1	
Fech Note: Fits 2012 and Up		Shaft - Adjuster		
	:		2	
Detail Description: 2012 & N				
	lewer:			
106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
Fech Note: Fits 2009-2011:				
R120-5116	120-5116	Washer - Wave	2	
Fech Note: Fits 2012 and Up	:			
R106-5335	106-5335	Wave Washer - Reel Adjusting	2	
Fech Note: Fits 2009-2011:				
R106-5344	106-5344	Bushing - Flanged and Keyed	4	
R108-0015	108-0015	Washer - Flat	2	
3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	4	
R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
ech Note: Fits 2012 and Up	:			
899-2096	99-2096	Screw - Bed Bar Adjustment - M10 Thrd 1 End	2	
ech Note: Fits 2009-2011:				
	119-4155	Washer - Hardened	2	
<b>R</b>	<b>3296-33</b> <b>115-7039</b> ech Note: Fits 2012 and Up <b>99-2096</b>	3296-33 3296-33   115-7039 115-7039   ech Note: Fits 2012 and Up: 99-2096   99-2096 99-2096   ech Note: Fits 2009-2011: 99-2096	3296-33 3296-33 Locknut - 5/8-18 ESNA Jam   115-7039 115-7039 Screw - Adjuster - Bedbar   ech Note: Fits 2012 and Up: Screw - Bed Bar Adjustment - M10 Thrd 1 End   99-2096 99-2096 Screw - Bed Bar Adjustment - M10 Thrd 1 End	3296-33 3296-33 Locknut - 5/8-18 ESNA Jam 4   115-7039 115-7039 Screw - Adjuster - Bedbar 2   ech Note: Fits 2012 and Up: Screw - Bed Bar Adjustment - M10 Thrd 1 End 2   ech Note: Fits 2009-2011: Screw - Bed Bar Adjustment - M10 Thrd 1 End 2



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	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
	Tech Note: Fits 2012 and U	<i>p:</i>		
100	R99-2098	99-2098	Washer - Bed Bar Adjuster	2
	Tech Note: Fits 2009-2011:			
101	R110-4079	110-4079	Spring	1
102	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2
103	R99-2097	99-2097	Detent - Bed Bar Adjuster	2
104	R110-4058	110-4058	Bracket - Chain	1
105	R107-7400	107-7400	Pin - Lynch	1
106	R92-2762	92-2762	Pin - Snap	1
107	R56-9520	56-9520	Bushing - Nyliner	2
108	R61-1950	61-1950	Washer - Nylon - Bed Bar	4
110	R106-9623	106-9623	Bolt - Bedbar	2
112	R106-9618	106-9618	Bushing - Rubber	2
113	R107-2979	107-2979	Bolt - Shoulder	4
116	R108-4279	108-4279	Spacer - Frame	2
117	R93-2877	93-2877	Bushing - Flanged	2
119	R87-7270-01	87-7270	Washer - Flat 1/2	1
120	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4
121	R3230-30	3230-30	Bolt - Carriage 5/16x4 1/2	4



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
122	R93-6688	93-6688	Decal - Warning	1	
123	R125-2796	125-2796	Bracket- Front HOC	2	
	Tech Note: Fits 2013 and Up	):			
	Detail Description: Fits 2013	8 & Newer:			
123	R107-2952	107-2952	Bracket - Front Roller	2	
	Tech Note: Fits 2009-2012:				
125	R107-3258	107-3258	Frame	1	
126	R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1	
127	R120-5120	120-5120	Spring - Compression	2	
	Tech Note: Fits 2012 and Up	):			
127	R99-3755	99-3755	Spring - Bed Bar Adjusting	2	
	Tech Note: Fits 2009-2011:				
128	R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	8	
	Tech Note: Fits 2011 and Up	):			
128	R106-3925	106-3925	Shim - 1/4 - Rear Roller HOC	8	
	Tech Note: Fits 2009-2010:				
129	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	
130	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	2	



DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
130 <b>R3296-39</b>	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	7	
131 <b>R107-7433</b>	107-7433	Carrier Frame Assy	1	
132 <b>R108-4284</b>	108-4284	Shaft - Support	1	
133 <b>R108-4269-01</b>	108-4269-01	Weight	1	
134 <b>R107-3275</b>	107-3275	Insert - Threaded - RH - 9 Tooth	1	
135 <b>R107-3276</b>	107-3276	Insert - Threaded - LH - 9 Tooth	1	
136 <b>R92-2601</b>	92-2601	Snap Ring	2	
137 <b>R107-4028</b>	105-6757, 107-4028	Seal - Grease	2	
138 <b>R93-2489</b>	93-2489	Bearing - Reel	2	
139 <b>R107-2954</b>	107-2954	Nut - Bearing Adjuster	2	
140 <b>R117-0975</b>	117-0975	Tool- Reel Bearing Installation	1	
141 <b>R170714</b>	302-34, 302-39, 62-3520	Fitting - Pressure Relief	1	
142 <b>R94-2703</b>	94-2703	Plug - Plastic Spindle Housing	1	
143 <b>R3234-19</b>	3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2	
144 <b>R67-9410</b>	67-9410	Washer - Clevis Pin	1	



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ltem <b>R&amp;R</b> _No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
145 <b>R114-9396</b>	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
146 <b>R3234-7</b>	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	
Tech Note: Fits 2010 and	Up:			
146 <b>R3234-47</b>	3234-47	Bolt - Flanged Hx HD	4	
Tech Note: Fits 2009:				
147 <b>R107-7447</b>	107-7447	Set Screw - 1/4 x 1-1/4 Sq HD	1	
148 <b>R323-6</b>	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
149 <b>R3256-26</b>	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	2	
149 <b>R453017</b>	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2	