



Replaces John Deere 180 E-Cut Hybrid Walk-Behind Greens Mower Parts

Cutting Unit
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	RTCA19348	TCA19348	Reel - 7 Blade	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	RTCA19349	TCA19349	Reel - 11 Blade	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	RTCA23622	TCA23622	Reel - 14 Blade	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

Electrical, Gauges & Controls

10	RAMT1680	AMT1680	Control - Throttle	1
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11	RN7131	M128206	NGK Spark Plug - BPR6ES	1
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Filters

20	RAM123909	AM123909	Filter - Air with Foam	1
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21	RHE17210-ZE0-505	MIU11464	Honda Element - Air Cleaner	1
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Other Parts Available

10	RET14566	ET14566	Seal - Reel	2
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11	R254-78	JD8188	Tapered Bearing Cone	2	
12	R254-79	JD8226	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
13	R40M7226	40M1862, 40M7226	Ring - Retaining	2	
14	RTC25398	TCU25398	Compression Spring	1	
15	RTC24334	TCU24334	Retainer	2	
16	RMT3016	MT3016	Bolt - Bed Bar	2	
17	RTC28635	TCU24555, TCU28635	Eccentric	2	
18	RTC25223	TCU25223, TCU30798	Spherical Rod End	2	
19	R101278	21M7194	Screw - Bedknife	11	
20	R170714	E14814	Fitting - Pressure Relief	2	
21	RTC25394	TCU25394, TCU27453	Base	2	
22	RTCA18643	TCA18643	Shield - (w/Labels)	1	
23	RMT6517	MT6517	Label - Warning	2	
24	RTC23880	TCU23880, TCU28964	Compression Spring - Reel Bearing	1	
25	RH137328	H137328	Locknut	2	
26	R03M7184	03M7184	Bolt - Carriage M8	2	
28	RAMT1479	AMT1479	Chain - Link	2	
29	RTCA16595	TCA16595	Chain - Rear Roller	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30	R500534		Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
33	RMT74	MT74	Bushing - Roller Bkt	2	
34	RUC16109	TCU24461, UC16109	Bracket - RH	1	
35	RUC18211	TCU24461, UC18211	Bracket - LH	1	
36	RUC16137	TCU24955, UC16137	Adjuster	2	
37	R19M7168	19M7168	Bolt - M10-1.5 x 30 mm Hex Head Class 8.8	2	
38	RUC16102	TCU24949, UC16102	Cap	2	
39	RM148268	M148268	Lock Nut	2	
40	RET16679	ET16679	Washer - Spring	8	
41	R14M7152	14M7152	Nut - 10mm x 1.5 Jam	2	
42	R19M7866	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
43	RTC26458	TCU26458	Worm Gear	2	
44	RN168012	N168012	Washer - Spring	4	
45	R03M7194	03M7194	Bolt	2	
46	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	4	
47	RR30587	30587, R30587	Pin - Dowell 1/4 Dia. x .75	4	

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48	RUC16108	TCU24460, UC16108	Bracket	2	
49	RAUC13512	AUC13512, TCA18706	Adjuster	2	
50	R14M7517	14M7517	Locknut - 10mm x 1.5 ESNA	6	
51	R33114-016	19M7162	Bolt - Hx HD 8mm x 1.25 x 15	2	
52	R14M7151	14M7151	Nut - Jam Roller Adj	2	
53	RET14707	ET14707	Verti-Cut Blade - .025 x 2.375	57	
53	RET14707C		Verti-Cut Blade - .025 x 2.375 Carbide Tipped	57	
54	RTCU40491	TCU24683, TCU40491	Worm Gear	2	
55	RTCU35638	TCU24426, TCU35638	Panel - RH	1	
56	RTCU35637	TCU24427, TCU35637	Panel - LH	1	
57	RUC22218	UC22218	Half Clamp	2	
58	R19M7804	19M7804	Bolt - Flanged Hex M10-1.5 x 40	4	
59	RSW35OLUS	SW35OLUS	Chain Link - Offset #35	2	
60	RSW35COUS	SW35COUS	Chain Link - Coupler #35	2	

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